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* Actual pressure rating will be determined by the valve configuration, such as body material, seat material, etc.
Contact the factory for more information.

WARNING – USER RESPONSIBILITY

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B

Introduction

Parker manually, pneumatically, and electrically actuated two-way B Series Ball Valves provide quick 1/4 turn on-off control of fluids utilized in process and instrumentation applications. A broad selection of valve body, seat, and seal materials provide a wide range of pressures and temperatures at which the valve may be used.

Features

- ▶ Free floating ball design provides seat wear compensation.
- ▶ Available in 316 stainless steel and brass construction. Monel® Alloy 400 and Hastelloy® C-276 construction available upon request.
- ▶ Micro-finished ball provides a positive seal.
- ▶ Straight through flow path for minimum pressure drop.
- ▶ Bi-directional flow.
- ▶ Wide variety of US Customary and SI ports.
- ▶ 90° actuation.
- ▶ Panel mountable.
- ▶ Adjustable PTFE stem seal can be maintained in-line.
- ▶ Handle indicates flow direction.
- ▶ Low operating torques.
- ▶ Positive handle stops.
- ▶ Color coded handles.
- ▶ Optional pneumatic and electric actuation.
- ▶ Optional live-loaded PTFE stem seals.
- ▶ Optional non-adjustable O-ring stem seals.
- ▶ Optional upstream and downstream drain models.
- ▶ Optional stainless steel and extended handles.

Specifications

Pressure Ratings:

Material	CWP	with PTFE Seats
316 Stainless Steel	6000 psig (414 bar)*	1500 psig (103 bar)
Brass	3000 psig (207 bar)	1500 psig (103 bar)
Monel® Alloy 400 B2 and B6: B8:	3000 psig (207 bar) 2000 psig (138 bar)	1500 psig (103 bar) 1500 psig (103 bar)
Hastelloy® C-276 B2 and B6: B8:	4000 psig (276 bar) 3000 psig (207 bar)	1500 psig (103 bar) 1500 psig (103 bar)

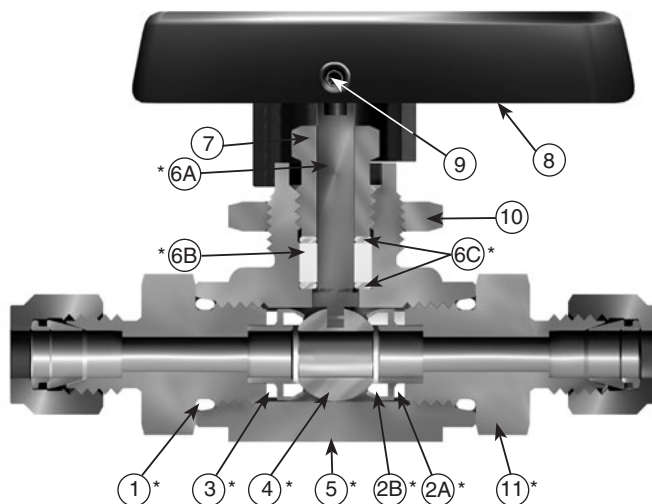
* B6 Series: 6000 psig rating or 4400 psig (303 bar) CWP
B8 Series: 6000 psig rating or 4000 psig (276 bar) CWP

Pressure Rating and Tubing Selection

For working pressures of A-LOK® and CPI™ tube connections, please see the Instrument Tubing Selection Guide (Bulletin 4200-TS), found in the Technical Section of the Parker Instrumentation Process Control Binder, or the Parker Instrument Fitting Installation Manual (Bulletin 4200-B4).

For working pressures of valves with external or internal pipe threads, please see Catalog 4260, Instrumentation Pipe Fittings.

Materials of Construction



Model Shown: 6A-B6LJ-SSP

Materials of Construction

Item #	Part Description	Stainless Steel	Brass
*1	Connector O-Ring	PTFE**	
*2A	Seat Retainer	ASTM A 276 Type 316	ASTM B 16 Alloy C36000
*2B	Seat	PTFE, PCTFE, PEEK	
*3	Retainer Seal	PTFE**	
*4	Ball	316 Stainless Steel	
*5	Body	ASTM A 351 Grade CF3M	ASTM B 283 Alloy C37700
*6A	Stem	ASTM A 276 Type 316	
*6B	Stem Seal	PTFE**	
*6C	Stem Washer	316 Stainless Steel	
7	Packing Nut	ASTM A 479 Type 316	ASTM B 453 Alloy C34000
8	Handle	Nylon 6/6	
9	Handle Set Screw	Stainless Steel	
10	Panel Nut	316 Stainless Steel	
*11	End Connector	ASTM A 479 Type 316	ASTM B 16 Alloy C36000

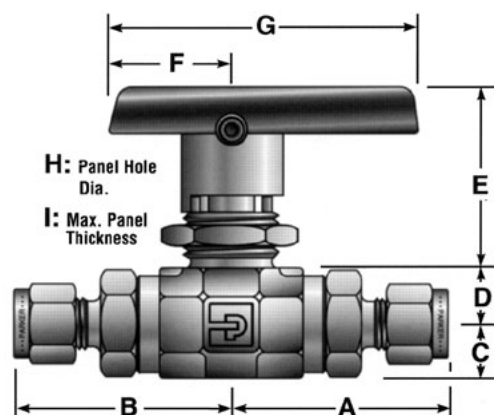
* Wetted Parts.

** Optional stem seal and body seal materials are described in the [How to Order section](#).

Lubrication: Perfluorinated Polyether.

Hastelloy® is a registered trademark of Haynes International.
Monel® Alloy 400 is a registered trademark of Special Metals Corporation.

Dimensions & Flow Data

Model Shown:
4A-B6LJ-SSP

Port Size	Basic Part #	Flow Data				End Connections		Dimensions Inches (mm)								
		Orifice		Cv	X _T *			Port 1	Port 2	A†	B†	C	D	E	F	G
		Inch	mm													
1A	B2L	0.052	1.3	0.06	0.45	1/16" A-LOK®		1.30	1.30	0.33 (8.4)	0.33 (8.4)	0.94 (23.9)	0.75 (19.1)	1.88 (47.8)	0.58 (14.7)	0.13 (3.3)
1Z						1/16" CPI™		(33.0)	(33.0)							
2A		0.093	2.4	0.21	0.47	1/8" A-LOK®		1.36	1.36							
2Z						1/8" CPI™		(34.5)	(34.5)							
2F		0.165	4.2	0.93	0.43	1/8" Female NPT		1.07	1.07							
								(27.2)	(27.2)							
2M		0.165	4.2	0.93	0.43	1/8" Male NPT		1.18	1.18							
								(30.0)	(30.0)							
4A		0.165	4.2	0.93	0.43	1/4" A-LOK®		1.48	1.48							
4Z						1/4" CPI™		(37.6)	(37.6)							
4M	0.165	4.2	0.93	0.43	1/4" Male NPT		1.35	1.35								
							(34.3)	(34.3)								
M3A	0.086	2.2	0.18	0.44	3mm A-LOK®		1.37	1.37								
M3Z					3mm CPI™		(34.8)	(34.8)								
4A	B6L	0.187	4.7	1.04	0.42	1/4" A-LOK®		1.74	1.74	0.42 (10.7)	0.47 (11.9)	1.53 (38.9)	1.00 (25.4)	2.50 (63.5)	0.77 (19.6)	0.25 (6.4)
4Z						1/4" CPI™		(44.2)	(44.2)							
4F		0.250	6.4	2.34	0.29	1/4" Female NPT		1.51	1.51							
								(38.4)	(38.4)							
4M		0.250	6.4	2.34	0.29	1/4" Male NPT		1.62	1.62							
								(41.1)	(41.1)							
4Q		0.180	4.6	1.03	0.42	1/4" UltraSeal		1.51	1.51							
								(38.4)	(38.4)							
4V		0.188	4.8	1.04	0.42	1/4" VacuSeal		1.75	1.75							
								(44.5)	(44.5)							
6A		0.250	6.4	2.34	0.29	3/8" A-LOK®		1.80	1.80							
6Z						3/8" CPI™		(45.7)	(45.7)							
6M		0.250	6.4	2.34	0.29	3/8" Male NPT		1.62	1.62							
								(41.1)	(41.1)							
6Q		0.250	6.4	2.34	0.29	3/8" UltraSeal		1.51	1.51							
								(38.4)	(38.4)							
M6A		0.187	4.7	1.04	0.42	6mm A-LOK®		1.75	1.75							
M6Z						6mm CPI™		(44.5)	(44.5)							
M8A	0.250	6.4	2.34	0.42	8mm A-LOK®		1.78	1.78								
M8Z					8mm CPI™		(45.2)	(45.2)								
M10A	0.250	6.4	2.34	0.42	10mm A-LOK®		1.81	1.81								
M10Z					10mm CPI™		(46.0)	(46.0)								
6F	B8L	0.406	10.3	6.42	0.37	3/8" Female NPT		1.95	1.95	0.69 (17.5)	0.70 (17.8)	1.74 (44.2)	1.50 (38.1)	4.00 (101.6)	0.90 (22.9)	0.38 (9.7)
								(49.5)	(49.5)							
8F		0.406	10.3	6.42	0.37	1/2" Female NPT		2.15	2.15							
								(54.6)	(54.6)							
8A		0.406	10.3	6.42	0.37	1/2" A-LOK®		2.34	2.34							
8Z						1/2" CPI™		(59.4)	(59.4)							
8M		0.406	10.3	6.42	0.37	1/2" Male NPT		2.22	2.22							
								(56.4)	(56.4)							
8Q		0.375	9.5	5.57	0.37	1/2" UltraSeal		1.92	1.92							
								(48.8)	(48.8)							
8V		0.406	10.3	6.42	0.37	1/2" VacuSeal		2.21	2.21							
								(56.1)	(56.1)							
12A		0.406	10.3	6.42	0.37	3/4" A-LOK®		2.33	2.33							
12Z						3/4" CPI™		(59.2)	(59.2)							
12F	0.406	10.3	6.42	0.37	3/4" Female NPT		2.25	2.25								
							(57.1)	(57.1)								
M12A	0.375	9.5	5.57	0.37	12mm A-LOK®		2.33	2.33								
M12Z					12mm CPI™		(59.2)	(59.2)								
M16A	0.406	10.3	6.42	0.37	16mm A-LOK®		2.33	2.33								
M16Z					16mm CPI™		(59.2)	(59.2)								

* Tested in accordance with ISA S75.02. Gas flow will be choked when $P_1 - P_2 / P_1 = X_T$.

† For CPI™ and A-LOK®, dimensions are measured with nuts in the finger tight position

Dimensions in inches/millimeters are for reference only, subject to change.

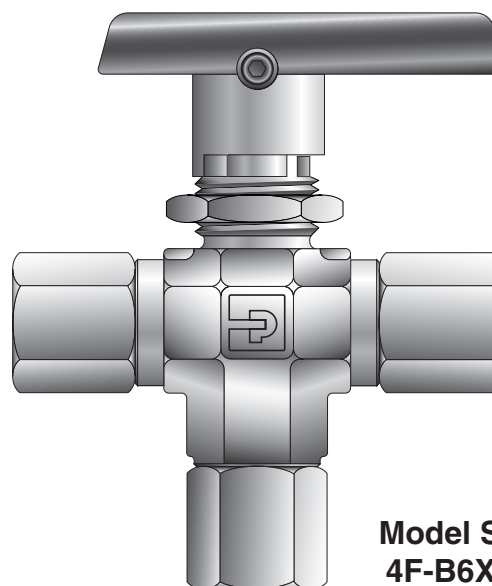
B

Introduction

Parker manually, pneumatically, and electrically actuated three-way B Series Ball Valves may be used as diverting or selecting valves for fluids utilized in process and instrumentation applications. The standard three-way diverter valve is designed to accept media through the bottom port and direct it out of two outlet ports. When equipped with spring-loaded seats, the three-way valve may be used as a selector valve, alternately accepting media from either of two inlet sources (side ports) and directing it through a single outlet (bottom port).

Features

- ▶ Available in 316 stainless steel and brass construction. Monel® Alloy 400 and Hastelloy® C-276 construction available for Diverter Valves upon request.
- ▶ Micro-finished ball provides a positive seal.
- ▶ Wide variety of US Customary and SI ports.
- ▶ 180 degree actuation.
- ▶ Panel mountable.
- ▶ Adjustable PTFE stem seal can be maintained in-line.
- ▶ Handle indicates flow direction.
- ▶ Low operating torques.
- ▶ Positive handle stops.
- ▶ Color coded handles.
- ▶ Optional pneumatic and electric actuation.
- ▶ Optional live-loaded PTFE stem seals.
- ▶ Optional non-adjustable O-ring stem seals.
- ▶ Optional stainless steel and extended handles.



Model Shown:
4F-B6XJ2-BP

Diverter Valve Specifications

Pressure Ratings with bottom port as inlet:

Material	CWP	with PTFE Seats
316 Stainless Steel	6000 psig (414 bar)*	1500 psig (103 bar)
Brass	3000 psig (207 bar)	1500 psig (103 bar)
Monel® Alloy 400		
B2 and B6:	3000 psig (207 bar)	1500 psig (103 bar)
B8:	2000 psig (138 bar)	1500 psig (103 bar)
Hastelloy® C-276		
B2 and B6:	4000 psig (276 bar)	1500 psig (103 bar)
B8:	3000 psig (207 bar)	1500 psig (103 bar)

* B6 Series: 6000 psig rating or 4400 psig (303 bar) CWP
B8 Series: 6000 psig rating or 4000 psig (276 bar) CWP

Pressure Rating and Tubing Selection

For working pressures of A-LOK® and CPI™ tube connections,

Pressure Rating with side ports as inlet:

150 psig (10 bar)

Selector Valve Specifications

(Spring Loaded – B6 and B8 models only)

Pressure Rating with bottom port as inlet:

316 Stainless Steel..... 6000 psig (414 bar) CWP*
Brass3000 psig (207 bar) CWP

Pressure Rating with side ports as inlet:

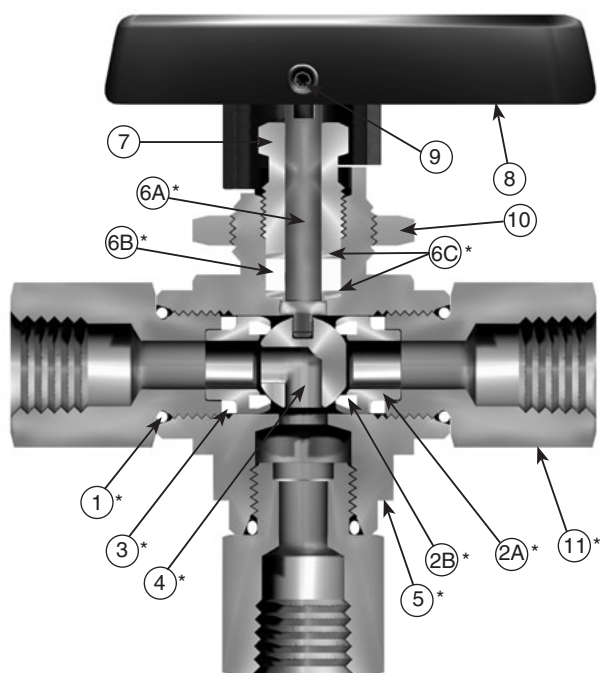
316 Stainless Steel and Brass....3000 psig (207 bar) CWP

Pressure Rating and Tubing Selection

For working pressures of A-LOK® and CPI™ tube connections, please see the Instrument Tubing Selection Guide (Bulletin 4200-TS), found in the Technical Section of the Parker Instrumentation Process Control Binder, or the Parker Instrument Fitting Installation Manual (Bulletin 4200-B4).

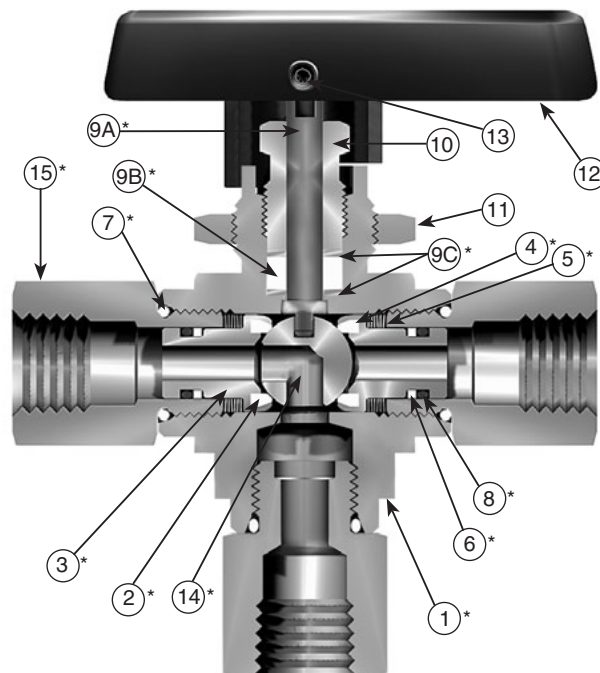
For working pressures of valves with external or internal pipe threads, please see Catalog 4260, Instrumentation Pipe Fittings.

Diverter Valve



Model Shown: 4F-B6XJ-SSP

Selector Valve



Model Shown: 4F-B6XS2-SSP

Materials of Construction

Item #	Part Description	Stainless Steel	Brass
*1	Connector O-Ring	PTFE**	
*2A	Seat Retainer	ASTM A 276 Type 316	ASTM B 16 Alloy C36000
*2B	Seat	PTFE, PCTFE, PEEK	
*3	Retainer Seal	PTFE**	
*4	Ball	316 Stainless Steel	
*5	Body	ASTM A 351 Grade CF3M	ASTM B 283 Alloy C37700
*6A	Stem	ASTM A 276 Type 316	
*6B	Stem Seal	PTFE**	
*6C	Stem Washer	316 Stainless Steel	
7	Packing Nut	ASTM A 479 Type 316	ASTM B 453 Alloy C34000
8	Handle	Nylon 6/6	
9	Handle Set Screw	Stainless Steel	
10	Panel Nut	316 Stainless Steel	
*11	End Connector	ASTM A 479 Type 316	ASTM B 16 Alloy C36000

* Wetted Parts.

** Optional stem seal and body seal materials are described in the [How to Order section](#).

Lubrication: Perfluorinated Polyether.

Materials of Construction

Item #	Part Description	Stainless Steel	Brass
1	Body	ASTM A 351 Grade CF3M	ASTM B 283 Alloy C37700
*2	Seat	PTFE, PEEK	
*3	Seat Retainer	ASTM A 276 Type 316	
4	Spring	Stainless Steel	
*5	Seat Retainer Washer	316 Stainless Steel	
*6	Back-up Ring	PTFE	
*7	Connector O-Ring	PTFE**	
*8	Seat Retainer O-Ring	Fluorocarbon Rubber**	
*9A	Stem	ASTM A 276 Type 316	
9B	Stem Seal	PTFE	
*9C	Stem Washer	316 Stainless Steel***	
10	Packing Nut	ASTM A 479 Type 316	ASTM B 453 Alloy C34000
11	Panel Nut	316 Stainless Steel	
12	Handle	Nylon 6/6	
13	Handle Set Screw	Stainless Steel	
*14	Ball	316 Stainless Steel	
*15	End Connector	ASTM A 479 Type 316	ASTM B 16 Alloy C36000

* Wetted Parts.

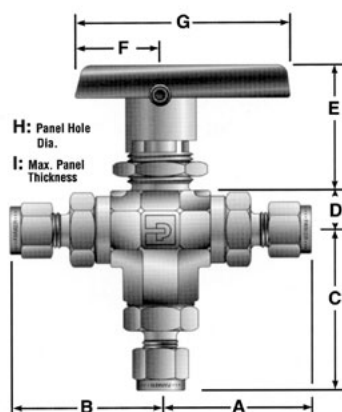
** Optional stem seal and body seal materials are described in the [How to Order section](#).

Lubrication: Perfluorinated Polyether.

***The lower stem washer material is PEEK for B8 Selector Valves.
Lubrication: Perfluorinated polyether.

Dimensions & Flow Data

B



Model Shown:
4Z-B6XSPKR-V-SSP

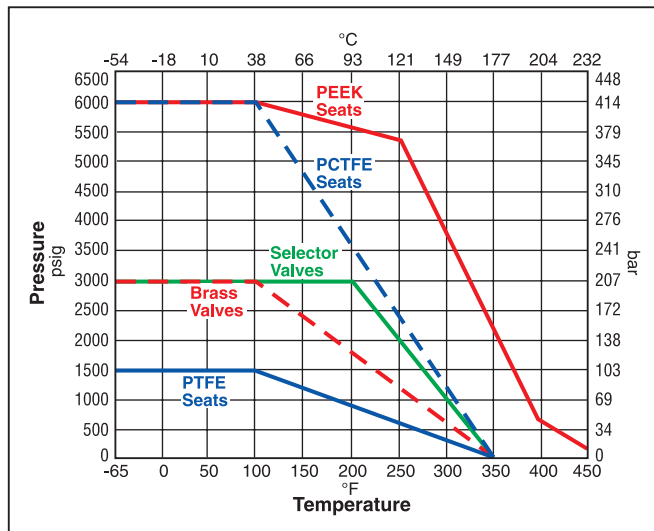
Port Size	Basic Part #	Flow Data				End Connections			Dimensions Inches (mm)								
		Orifice		Cv	X _T *				Port 1	Port 2	Port 3	A†	B†	C	D	E	F
		Inch	mm														
1A	B2X	0.052	1.3	0.06	0.56	1/16" A-LOK®			1.30	1.30	1.39	0.33 (8.4)	0.94 (23.9)	0.75 (19.1)	1.88 (47.8)	0.58 (14.7)	0.13 (3.3)
1Z						1/16" CPI™			(33.0)	(33.0)	(35.3)						
2A		0.093	2.4	0.21	0.64	1/8" A-LOK®			1.36	1.36	1.45						
2Z						1/8" CPI™			(34.5)	(34.5)	(36.8)						
2F		0.165	4.2	0.63	0.59	1/8" Female NPT			1.07	1.07	1.15						
									(27.2)	(27.2)	(29.2)						
2M		0.165	4.2	0.63	0.59	1/8" Male NPT			1.18	1.18	1.26						
									(30.0)	(30.0)	(32.0)						
4A		0.165	4.2	0.63	0.59	1/4" A-LOK®			1.48	1.48	1.56						
4Z						1/4" CPI™			(37.6)	(37.6)	(39.6)						
4M	0.165	4.2	0.63	0.59	1/4" Male NPT			1.35	1.35	1.43							
								(34.3)	(34.3)	(36.3)							
M3A	0.086	2.2	0.18	0.63	3mm A-LOK®			1.37	1.37	1.45							
M3Z					3mm CPI™			(34.8)	(34.8)	(36.8)							
4A	B6X	0.187	4.7	0.70	0.69	1/4" A-LOK®			1.74	1.74	1.88	0.47 (11.9)	1.53 (38.9)	1.00 (25.4)	2.50 (63.5)	0.77 (19.6)	0.25 (6.4)
4Z						1/4" CPI™			(44.2)	(44.2)	(47.8)						
4F		0.196	5.0	0.87	0.74	1/4" Female NPT			1.51	1.51	1.65						
									(38.4)	(38.4)	(41.9)						
4M		0.196	5.0	0.87	0.74	1/4" Male NPT			1.62	1.62	1.76						
									(41.1)	(41.1)	(44.7)						
4Q		0.180	4.6	0.68	0.67	1/4" UltraSeal			1.51	1.51	1.65						
									(31.8)	(31.8)	(33.8)						
4V		0.188	4.8	0.70	0.69	1/4" VacuSeal			1.75	1.75	1.89						
									(35.1)	(35.1)	(37.1)						
6A		0.196	5.0	0.87	0.74	3/8" A-LOK®			1.80	1.80	1.94						
6Z						3/8" CPI™			(45.7)	(45.7)	(49.3)						
6M		0.196	5.0	0.87	0.74	3/8" Male NPT			1.62	1.62	1.76						
									(41.1)	(41.1)	(44.7)						
6Q		0.196	5.0	0.87	0.74	3/8" UltraSeal			1.52	1.52	1.65						
									(38.6)	(38.6)	(41.9)						
M6A		0.187	4.7	0.70	0.69	6mm A-LOK®			1.75	1.75	1.88						
M6Z						6mm CPI™			(44.5)	(44.5)	(47.8)						
M8A	0.196	5.0	0.87	0.74	8mm A-LOK®			1.78	1.78	1.91							
M8Z					8mm CPI™			(45.2)	(45.2)	(48.5)							
M10A	0.196	5.0	0.87	0.74	10mm A-LOK®			1.81	1.81	1.95							
M10Z					10mm CPI™			(46.0)	(46.0)	(49.5)							
6F	B8X	0.406	10.3	3.62	0.64	3/8" Female NPT			1.95	1.95	2.29	0.70 (17.8)	1.74 (44.2)	1.50 (38.1)	4.00 (101.6)	0.90 (22.9)	0.38 (9.7)
									(49.5)	(49.5)	(58.2)						
8A		0.406	10.3	3.62	0.64	1/2" A-LOK®			2.34	2.34	2.68						
8Z						1/2" CPI™			(59.4)	(59.4)	(68.1)						
8F		0.406	10.3	3.62	0.64	1/2" Female NPT			2.15	2.15	2.49						
									(54.6)	(54.6)	(63.2)						
8M		0.406	10.3	3.62	0.64	1/2" Male NPT			2.22	2.22	2.59						
									(56.4)	(56.4)	(65.8)						
8Q		0.375	9.5	3.46	0.62	1/2" UltraSeal			1.93	1.93	2.27						
									(49.5)	(49.5)	(57.7)						
8V		0.406	10.3	3.62	0.64	1/2" VacuSeal			2.21	2.21	2.55						
									(56.1)	(56.1)	(65.0)						
12A	0.406	10.3	3.62	0.64	3/4" A-LOK®			2.33	2.33	2.68							
12Z					3/4" CPI™			(59.2)	(59.2)	(68.1)							
12F	0.406	10.3	6.42	0.37	3/4" Female NPT			2.25	2.25	2.59							
								(57.1)	(57.1)	(65.8)							
M12A	0.375	9.5	3.46	0.62	12mm A-LOK®			2.33	2.33	2.67							
M12Z					12mm CPI™			(59.2)	(59.2)	(67.8)							
M16A	0.406	10.3	3.62	0.64	16mm A-LOK®			2.33	2.33	2.67							
M16Z					16mm CPI™			(56.9)	(56.9)	(65.5)							

* Tested in accordance with ISA S75.02. Gas flow will be choked when $P_1 - P_2 / P_1 = X_T$.

† For CPI™ and A-LOK®, dimensions are measured with nuts in the finger tight position

Dimensions in inches/millimeters are for reference only, subject to change.

Pressure vs. Temperature



Note: To determine MPa, multiply bar by 0.1

Note: This Pressure versus Temperature chart reflects the maximum temperature range of indicated materials.

When combining seat and seal materials, the most restrictive temperature rating of the seats or seals becomes the limiting factor on valve temperature range.

Elastomeric stem packing and seals are recommended if the application subjects the valve to thermal cycling.

Please see [pages 2 and 4](#) for maximum pressure ratings.

Temperature Ratings:

PTFE -65°F to 350°F (-54°C to 177°C)

PCTFE -65°F to 350°F (-54°C to 177°C)

PEEK -65°F to 450°F (-54°C to 232°C)

Nitrile Rubber -40°F to 250°F (-40°C to 121°C)

Fluorocarbon Rubber -15°F to 450°F (-26°C to 232°C)

Ethylene Propylene Rubber -65°F to 300°F (-54°C to 149°C)

Highly Fluorinated

Fluorocarbon Rubber -15°F to 200°F (-26°C to 93°C)

Flow Calculations with 1000 psig (69 bar) Inlet Pressure

Two-Way

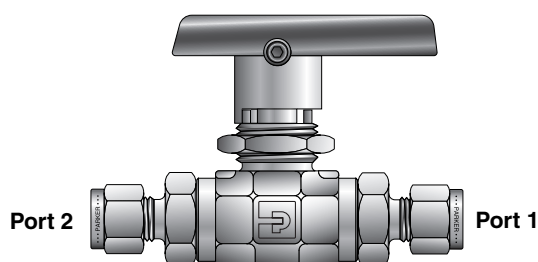
Valve Series	Max. Cv	Pressure Drop ΔP		Water @ 60°F (16°C)		Air @ 60°F (16°C)	
		psig	bar	gpm	m ³ /hr	scfm	m ³ /hr
B2L	0.93	10	0.7	2.9	0.7	92.4	156.2
		50	3.5	6.6	1.5	200.3	338.3
		100	6.9	9.3	2.1	272.0	458.9
B6L	2.34	10	0.7	7.4	1.7	231.7	391.5
		50	3.5	16.5	3.8	494.2	834.7
		100	6.9	23.4	5.3	657.0	1107.9
B8L	6.42	10	0.7	20.3	4.6	637.1	1076.8
		50	3.5	45.4	10.3	1373.6	2320.3
		100	6.9	64.2	14.6	1852.3	3124.8

Three-Way

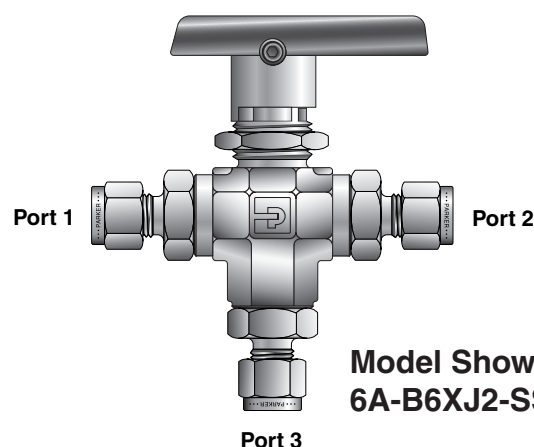
Valve Series	Max. Cv	Pressure Drop ΔP		Water @ 60°F (16°C)		Air @ 60°F (16°C)	
		psig	bar	gpm	m ³ /hr	scfm	m ³ /hr
B2X	0.63	10	0.7	2.0	0.5	62.7	106.0
		50	3.5	4.5	1.0	137.1	231.7
		100	6.9	6.3	1.4	188.4	317.9
B6X	0.87	10	0.7	2.8	0.6	86.7	146.6
		50	3.5	6.2	1.4	190.5	321.8
		100	6.9	8.7	2.0	263.2	444.4
B8X	3.62	10	0.7	11.5	2.6	360.6	609.5
		50	3.5	25.6	5.9	789.7	1343.5
		100	6.9	36.2	8.2	1087.4	1836.6

How to Order

B



Model Shown: 6A-B6LJ2-SSP



Model Shown:
6A-B6XJ2-SSP

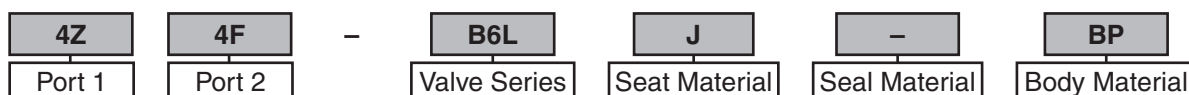
Port 1 Port 2 Port 3			Valve Series Seat Material		Seal Material	Body Material
Ports 1, 2 and 3			Valve Series	Seat Material	Seal Material	Body Material
1A	1/16" A-LOK®		B2L	J PTFE	(Blank) PTFE	SSP 316 Stainless Steel
1Z	1/16" CPI™		B2X	J2 PCTFE	V Fluorocarbon Rubber	BP Brass
2A	1/8" A-LOK®				EPR Ethylene Propylene Rubber	MP Monel® Alloy 400
2Z	1/8" CPI™				BN Nitrile Rubber	HCP Hastelloy® C-276
2F	1/8" Female NPT				KZ Highly Fluorinated Fluorocarbon Rubber	
2M	1/8" Male NPT				LT Live-Loaded PTFE Packing with PTFE Seals	
4A	1/4" A-LOK®				VLT Live-Loaded PTFE Packing with Fluorocarbon Rubber Seals	
4Z	1/4" CPI™				EPRLT Live-Loaded PTFE Packing with Ethylene Propylene Rubber Seals	
4M	1/4" Male NPT				BNLT Live-Loaded PTFE Packing with Nitrile Rubber Seals	
M3A	3mm A-LOK				KZLT Live-Loaded PTFE Packing with Highly Fluorinated Fluorocarbon Rubber Seals	
M3Z	3mm CPI™					
4A	1/4" A-LOK®		B6L	J PTFE		
4Z	1/4" CPI™		B6X	J2 PCTFE		
4F	1/4" Female NPT			S2 Spring-Loaded PCTFE		
4M	1/4" Male NPT			PKR PTFE Lubricated		
4Q	1/4" UltraSeal			PEEK		
4V	1/4" VacuSeal			SPKR Spring-Loaded PTFE Lubricated		
6A	3/8" A-LOK®			PEEK		
6Z	3/8" CPI™					
6M	3/8" Male NPT					
6Q	3/8" UltraSeal					
M6A	6mm A-LOK®					
M6Z	6mm CPI™					
M8A	8mm A-LOK®					
M8Z	8mm CPI™					
M10A	10mm A-LOK®					
M10Z	10mm CPI™					
6F	3/8" Female NPT		B8L	J PTFE		
8A	1/2" A-LOK®		B8X	J2 PCTFE		
8Z	1/2" CPI™			S2 Spring-Loaded PCTFE		
8F	1/2" Female NPT			PKR PTFE Lubricated		
8M	1/2" Male NPT			PEEK		
8Q	1/2" UltraSeal					
8V	1/2" VacuSeal					
12Z	3/4" CPI™			SPKR Spring-Loaded PTFE Lubricated		
12F	3/4" Female NPT			PEEK		
M12A	12mm A-LOK®					
M12Z	12mm CPI™					
M16A	16mm A-LOK®					
M16Z	16mm CPI™					

Notes:
1. Panel Mounting Nut supplied with each valve. Various port combinations are available.
2. See How to order.
3. VacuSeal and UltraSeal are not available in Brass.
4. 12F (3/4" Female NPT) not panel mountable.

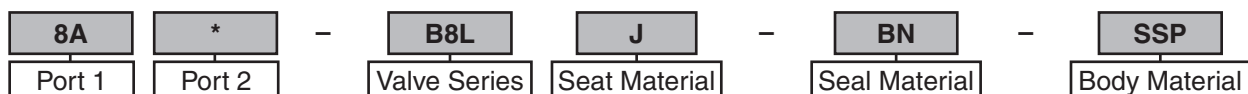
See examples on [page 9](#). See [pages 10 and 11](#) for information about How to Order Options and Maintenance Kits.

How to Order (Continued)

Examples: Two-Way Valves

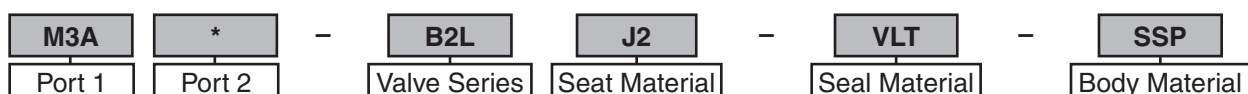


Describes a B6L ball valve with a 1/4" CPI™ end connection for port 1 and a 1/4" female NPT end connection for port 2, PTFE seats, PTFE stem and body seals, brass construction, with a panel mounting nut.



Describes a B8L ball valve with a 1/2" A-LOK® end connections for ports 1 and 2, PTFE seats, Nitrile rubber stem and body seals, stainless steel construction, with a panel mounting nut.

***Note:** If ports 1 and 2 are the same, eliminate the port 2 designator.



Describes a B2L ball valve with 3mm A-LOK® end connections for ports 1 and 2, PCTFE seats, fluorocarbon rubber body seals, PCTFE packing, stainless steel construction, with a panel mounting nut.

***Note:** If ports 1 and 2 are the same, eliminate the port 2 designator.

Examples: Three-Way Diverter Valves



Describes a B6X ball valve with 1/4" CPI™ end connections for side ports 1 and 2, 1/4" female NPT end connection for bottom port 3, PCTFE seats, fluorocarbon rubber stem and body seals, brass construction, and a panel mounting nut.



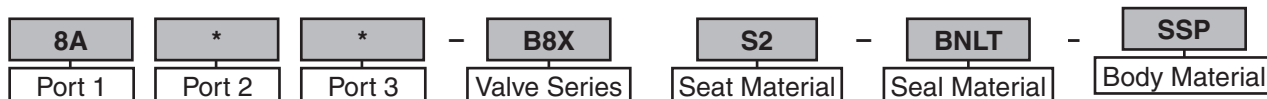
Describes a B2X ball valve with 1/8" CPI™ end connections for ports 1, 2, and 3, PTFE seats, PTFE stem and body seals, stainless steel construction, and a panel mounting nut.

***Note:** If ports 1, 2, and 3 are the same, eliminate the port 2 and port 3 designators.

Examples: Three-Way Selector Valves



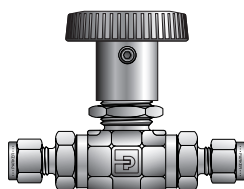
Describes a B6X ball valve with 1/4" male NPT end connections for side ports 1 and 2, 1/4" female NPT end connection for bottom port 3, spring-loaded PCTFE seats, ethylene propylene rubber stem and body seals, stainless steel construction, and a panel mounting nut.



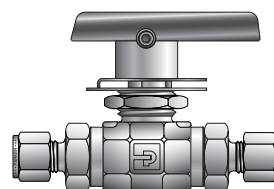
Describes a B8X ball valve with 1/2" A-LOK® end connections for ports 1, 2, and 3, spring-loaded PCTFE seats, Nitrile rubber body seals, live loaded PTFE packing, stainless steel construction, and a panel mounting nut.

***Note:** If ports 1, 2, and 3 are the same, eliminate the port 2 and port 3 designators.

Options

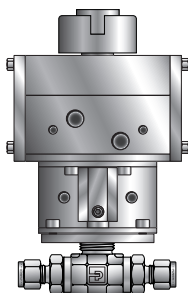


Round Handle



Lock-Out Handle

Actuator Options



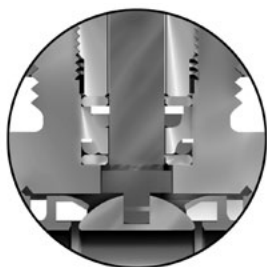
Double Acting (61AD)
Pneumatic Actuator



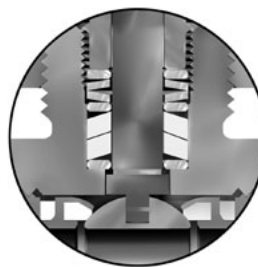
Spring Returns (61AC & AO)
Pneumatic Actuator



70, 80 & 90 Series
Electric Actuator



O-Ring Stem Seals



Live-Loaded Stem Seals

Two-Way Valve Upstream and Downstream Drain Options

For draining upstream or downstream media on two-way valves at pressures below 150 psig (10 bar), add the suffix **-VBU** (Vented Ball Upstream) or **-VBD** (Vented Ball Downstream). Example: 4Z-B6LJ-SSP-VBU. This option is also suitable to vent the ball cavity in vacuum applications. For pressures up to 3,000 psig (207 bar), select **S2** or **SPKR** spring-loaded seats and add the suffix **-VBU** (Vented Ball Upstream) or **-VBD** (Vented Ball Downstream). Example: 4Z-B6LS2-SSP-VBU

Note: VBD and VBU are ball cavity vents only.

How to Order Options

	Examples
Lock-Out Devices: Add the suffix LD to the end of the part number to order directly on the valve. For field installation, simply substitute the correct valve series number after LD.	4F-B6LJ2-BN-SSP-LD LD-B8L
Colored Lever Handles: Add the designator corresponding to the correct handle as a suffix to the part number (black is standard). W = white, B = blue, G = green, R = red, Y = yellow.	M6A-B6XPKR-SSP- G
Colored Round Handles: Add the designator corresponding to the correct handle as a suffix to the part number. S = Black, S-W = white, S-B = blue, S-G = green, S-R = red, S-Y = yellow. NOTE: Round handles are not recommended for B8 valves with PEEK seats.	M6A-B6XPKR-SSP- S-G
Metal Oval Handles: Add the designator corresponding to the correct handle as a suffix to the valve part number. OVSS = stainless steel, SA = oval aluminum. NOTE: Not available in size 2.	8F-B8LPKR-SSP- OVSS
Stainless Steel Handles: Add the suffix -ST to the end of the part number (B6 and B8 only).	4F-B6LJ-SSP- ST
Pneumatic Actuators: For detailed actuator information, refer to the Pneumatic Actuators section of this catalog. For factory assembly, add the actuator part number as the suffix to the valve part number. For field installation, specify the actuator desired. The appropriate mounting hardware may be obtained by adding the valve series and actuator size to the prefix MK- .	2F-B2XJ2-V-SSP- 61ACX-2 61ACX-2 MK-B2X-61
Electric Actuators: For detailed actuator information refer to the Electric Actuators section of this catalog. For factory assembly, add the actuator part number as the suffix to the valve part number. For field installation, specify the actuator desired. The appropriate mounting hardware may be obtained by adding the valve series and actuator series to the prefix MK- .	8A-B8LPKR-BN-SS- 71A 71A MK-B8L-70
Oxygen Cleaning: Add the suffix -C3 to the end of the part number to receive valves cleaned and assembled for oxygen service in accordance with Parker Specification ES8003.	4A-B6LJ-EPR-SSP- C3
Electron Beam Welded End Connections: For tamper resistant valves, add the suffix -EBW to the end of the part number of stainless steel valves to have end connections electron beam welded.	M6A-B6LSPKR-V-SSP- EBW
Fillet Weld End Connections: For seal welded valves, add the suffix -FW to the end of the part number of the stainless steel valves to have the end connections seal welded to the body.	8Z-B8LJ2-SSP- FW
Grounding Spring: To obtain B6 and B8 series valves with a grounding spring, add the suffix -SPG to the end of the part number.	8A-B8LJ2-SSP- SPG

How to Order Maintenance Kits

Colored Round Handle Kits: Series-Handle-Color. (Example consists of a green handle and handle screw.) NOTE: Stainless Steel kits not available in size 2.	B6-RD-HANDLE-GREEN
Stainless Steel Handle Kits: Series-Handle-SS. (Example consists of a stainless steel handle and handle screw.)	B8-HANDLE-SS
Colored Lever Handle Kits: Series-Handle-Color. (Example consists of a red handle and handle screw.)	B6-HANDLE-RED
Two-way Valve Seal Kits:	
PTFE Stem Seal Kits: Kit-Valve Series and Seat Material-Body Material. (Consists of one PTFE stem seal, two stem seal washers, two encapsulated PTFE ball seats, two end connector PTFE seals, one assembly mandrel, maintenance instructions.)	KIT-B2LJ-SS
Elastomeric Stem Seal Kits: Kit-Valve Series and Seat Material-Elastomer Material-Body Material. (Consists of two stem seal Nitrile rubber O-rings, two PTFE back-up rings, two stem seal washers, two encapsulated PCTFE ball seats, two end connector Nitrile rubber O-ring seals, two seat retainer Nitrile rubber O-ring seals, stem glands and maintenance instructions.)	KIT-B2LJ2-BN-SS
Diverter Valve Seal Kits:	
PTFE Stem Seal Kits: Kit-Valve Series and Seat Material-Body Material. (Consists of one PTFE stem seal, two stem seal washers, two encapsulated PEEK ball seats, three end connector PTFE seals, one assembly mandrel, maintenance instructions.)	KIT-B6XPKR-SS
Elastomeric Stem Seal Kits: Kit-Valve Series and Seat Material-Elastomer-Body Material. (Consists of two stem seal fluorocarbon rubber O-rings, two PTFE back-up rings, two stem seal washers, two encapsulated PTFE ball seats, three end connector fluorocarbon rubber O-ring seals, two seat retainer fluorocarbon rubber O-ring seals, stem glands and maintenance instructions.)	KIT-B6XJ-V-SS
Selector Valve Seal Kits:	
PTFE Stem Seal Kits: Kit-Valve Series and Seat Material. (Consists of one PTFE stem seal, two stem seal washers, two encapsulated spring-loaded PCTFE ball seats, two seat retainer fluorocarbon rubber O-rings, three end connector PTFE seals, one assembly mandrel, maintenance instructions.)	KIT-B6XS2
Elastomeric Stem Seal Kits: Kit-Valve Series and Seat Material-Elastomer. (Consists of two stem seal fluorocarbon rubber O-rings, two PTFE back-up rings, two stem seal washers, two encapsulated spring-loaded PEEK ball seat assemblies, three end connector fluorocarbon O-ring seals, two seat retainer fluorocarbon rubber O-rings, stem glands and maintenance instructions.)	KIT-B6XSPKR-V
Live-loaded Seal Kits:	
Kit-Valve Series and Seat Material-Seal Material-Body Material. (Consists of one live-loaded PTFE stem packing, two packing springs (B8 series valves have four springs), three packing washers, two PCTFE encapsulated ball seats, two Nitrile rubber end connector O-ring seals, two Nitrile rubber seat retainer O-ring seals, maintenance instructions.)	KIT-B6LJ2-BNLT-SS

Introduction

Parker PR Series Plug Valves provide positive leak tight shut-off, high flow capacity, and quick quarter-turn operation in a compact attractive package. The patented blow-out resistant seat design offers reliable sealing technology at all operating pressures. In addition to on-off actuation, the plug design allows forward flow throttling. A selection of valve seat and seal materials may be chosen for media compatibility and performance over a broad range of temperatures. The pressure balanced atmospheric seals are backed by PTFE rings to enhance their performance and increase cycle life.

Features

- ▶ Patented blow-out resistant seat design
- ▶ Pressures up to 3,000 psig (207 bar) CWP
- ▶ Quarter-turn operation
- ▶ Reliable simple design
- ▶ Straight-through flow
- ▶ Stainless steel and brass construction
- ▶ Nitrile, ethylene propylene, fluorocarbon, and highly fluorinated fluorocarbon rubber seats and seals
- ▶ PTFE back-up rings on atmospheric seals
- ▶ Low operating torque
- ▶ Minimum pressure drop
- ▶ Throttling capability
- ▶ Positive handle stops
- ▶ Color coded fracture resistant nylon handles with directional flow indication
- ▶ Easy to service
- ▶ 100% factory tested
- ▶ Options include lock-out devices, downstream venting, and both stainless steel and T-bar handles

Specifications

Pressure Ratings:

Normal Flow Direction: 3000 psig (207 bar) CWP

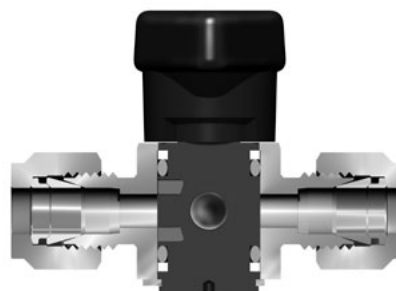
Reverse Flow Direction: 150 psig (10 bar)

Downstream Vent Option: 150 psig (10 bar)

Open



Closed



Model Shown: 4A-PR4-VT-SS

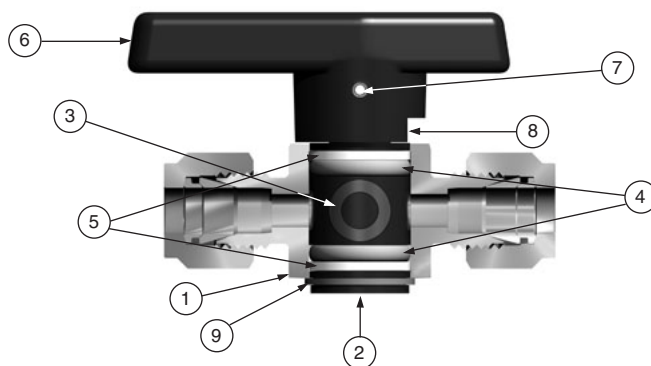
U.S. Patent 5,234,193

Materials of Construction

Item #	Part Description	Stainless Steel	Brass
1	Body	ASTM A 479 Type 316	ASTM B 16 Alloy C36000
2	Plug*	ASTM A 479 Type 316	ASTM B 16 Alloy C36000
3	Seat**	Fluorocarbon Rubber	
4	O-Ring Seals**	Fluorocarbon Rubber	
5	Back-up Rings	PTFE	
6	Handle	Nylon 6/6	
7	Handle Pin	316 Stainless Steel	
8	Body Pin	316 Stainless Steel (not shown)	
9	Retaining Ring	316 Stainless Steel	

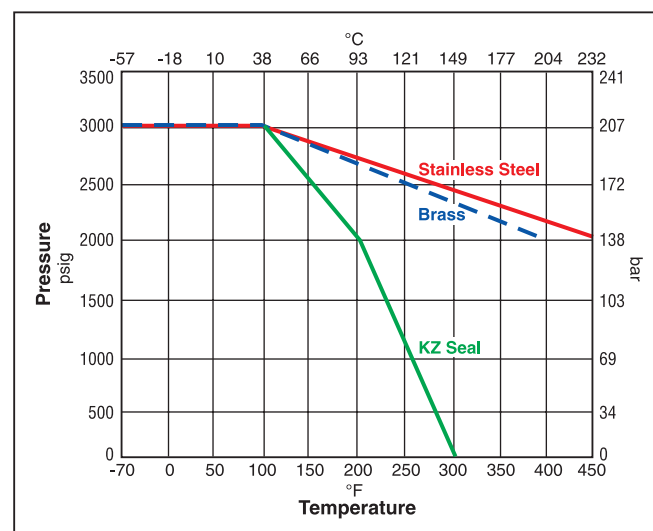
* Plugs are PTFE color coated – Stainless steel plugs are black; Brass plugs are brown.

** Optional Seat and O-ring seal materials are available.
Lubrication: Perfluorinated polyether



Model Shown: 4A-PR4-VT-SS

Pressure vs. Temperature



Note: This Pressure versus Temperature chart reflects the maximum temperature range of indicated body materials.

The temperature rating of the elastomer seals become the limiting factor on temperature range.

Temperature Ratings

Material	Temperature Rating
Nitrile Rubber	-30°F to 225°F (-34°C to 107°C)
Fluorocarbon Rubber	-10°F to 450°F (-23°C to 232°C)
Highly Fluorinated Fluorocarbon Rubber	-10°F to 300°F (-23°C to 149°C)
Ethylene Propylene Rubber	-70°F to 275°F (-57°C to 135°C)

Note: To determine MPa, multiply bar by 0.1

Flow Calculations with 1000 psig (69 bar) Inlet Pressure

Valve Series	Max. Cv	Pressure Drop ΔP		Water @ 60°F (16°C)		Air @ 60°F (16°C)	
		psig	bar	gpm	m³/hr	scfm	m³/hr
PR4	1.24	10	0.7	3.9	0.9	123.1	209.6
		50	3.4	8.8	2.0	265.9	446.3
		100	6.9	12.4	2.8	359.6	607.0
PR6	3.19	10	0.7	10.1	2.3	315.7	533.5
		50	3.4	22.6	5.1	672.3	1128.2
		100	6.9	31.9	7.2	891.6	1504.1



Kits

Plug Kits – Specify the combination of valve series, seal material, plug material, and handle color (if applicable).

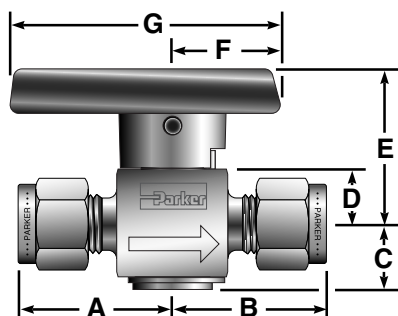
Example: KIT-PR4-VT-SS-Y. This kit consists of a PR4 stainless steel plug with fluorocarbon rubber seat and seal elastomers, PTFE back-up rings, yellow handle, and handle pin.

Seal Kits – Specify the combination of valve series and seal material.

Example: KIT-PR4-BN. This kit consists of a PR4 Nitrile rubber seat and seal elastomers and PTFE back-up rings.

Flow Data / Dimensions

PR



Model Shown: 4A-PR4-VT-B

Port Size	Basic Part #	Flow Data				End Connections		Dimensions Inches (mm)						
		Orifice		Cv	X _T *			Port 1	Port 2	A†	B†	C	D	E
		Inch	mm											
2F	PR4	0.193	4.9	1.24	0.39	1/8" Female NPT	0.89 (22.6)	0.89 (22.6)	0.46 (11.7)	0.38 (9.7)	1.07 (27.2)	0.75 (19.1)	1.88 (47.8)	
2M		0.172	4.4	1.02	0.39	1/8" Male NPT	0.77 (19.6)	0.77 (19.6)						
2A		0.093	2.4	0.22	0.48	1/8" A-LOK®	1.00	1.00						
2Z						1/8" CPI™	(25.4)	(25.4)						
4F		0.193	4.9	1.24	0.39	1/4" Female NPT	1.05 (26.7)	1.05 (26.7)						
4M		0.193	4.9	1.24	0.39	1/4" Male NPT	0.96 (24.4)	0.96 (24.4)						
4A		0.187	4.7	1.18	0.41	1/4" A-LOK®	1.09	1.09						
4Z						1/4" CPI™	(27.7)	(27.7)						
4Q		0.187	4.7	1.18	0.41	1/4" UltraSeal	0.85 (21.7)	0.85 (21.7)						
4V		0.187	4.7	1.18	0.41	1/4" VacuSeal	1.02 (25.9)	1.02 (25.9)						
6M		0.193	4.9	1.24	0.39	3/8" Male NPT	0.94 (23.9)	0.94 (23.9)						
6A		0.193	4.9	1.24	0.39	3/8" A-LOK®	1.14	1.14						
6Z						3/8" CPI™	(29.0)	(29.0)						
M3A		0.086	2.2	0.15	0.48	3mm A-LOK®	0.98	0.98						
M3Z						3mm CPI™	(24.9)	(24.9)						
M6A		0.188	4.8	1.18	0.41	6mm A-LOK®	1.08	1.08						
M6Z						6mm CPI™	(27.4)	(27.4)						
M8A		0.193	4.9	1.24	0.48	8mm A-LOK®	1.11	1.11						
M8Z	8mm CPI™					(28.2)	(28.2)							
4F	PR6	0.281	7.1	3.19	0.28	1/4" Female NPT	1.19 (30.2)	1.19 (30.2)	0.67 (17.0)	0.56 (14.2)	1.49 (37.8)	0.99 (25.1)	2.40 (61.0)	
6A		0.281	7.1	3.19	0.28	3/8" A-LOK®	1.33	1.33						
6Z						3/8" CPI™	(33.8)	(33.8)						
8F		0.281	7.1	3.19	0.28	1/2" Female NPT	1.44 (36.6)	1.44 (36.6)						
8M		0.281	7.1	3.19	0.28	1/2" Male NPT	1.32 (33.5)	1.32 (33.5)						
8A		0.281	7.1	3.19	0.28	1/2" A-LOK®	1.44	1.44						
8Z						1/2" CPI™	(36.6)	(36.6)						
M8A		0.250	6.4	2.84	0.29	8mm A-LOK®	1.30	1.30						
M8Z						8mm CPI™	(33.0)	(33.0)						
M10A		0.281	7.1	3.19	0.28	10mm A-LOK®	1.34	1.34						
M10Z						10mm CPI™	(34.0)	(34.0)						
M12A		0.281	7.1	3.19	0.28	12mm A-LOK®	1.47	1.47						
M12Z	12mm CPI™					(37.3)	(37.3)							

* Tested in accordance with ISA S75.02. Gas flow will be choked when $P_1 - P_2 / P_1 = x_T$.

† For CPI™ and A-LOK®, dimensions are measured with nuts in the finger tight position.

Dimensions in inches/millimeters are for reference only, subject to change.

How to Order

The correct part number is easily derived from the following example and ordering chart. The six product characteristics required are coded as shown in the chart.

***Note:** If the inlet and outlet ports are the same, eliminate the outlet port designator.

The following example describes a PR Series rotary plug valve equipped with 1/4" CPI™ compression inlet and outlet ports, Nitrile seals, PTFE back-up rings, and stainless steel construction.

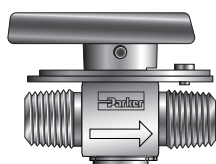
PR

Example:

4Z				-	PR4		-	BNT		-	SS	
				-			-			-		
Inlet Port*		Outlet Port*			Valve Series			Seal Material		Back-Up Rings		Body Material
Inlet and Outlet Ports*					Valve Series			Seal Material		Back-Up Rings		Body Material
2A	1/8" A-LOK®	6M	3/8" Male NPT	PR4	V	Fluorocarbon Rubber		T	PTFE	SS	Stainless Steel	
2Z	1/8" CPI™	6A	3/8" A-LOK®		KZ	Highly Fluorinated Fluorocarbon Rubber		B	Brass			
2F	1/8" Female NPT	6Z	3/8" CPI™		EPR	Ethylene Propylene Rubber						
2M	1/8" Male NPT	M3A	3mm A-LOK		BN	Nitrile Rubber						
4A	1/4" A-LOK®	M3Z	3mm CPI™									
4Z	1/4" CPI™	M6A	6mm A-LOK®									
4F	1/4" Female NPT	M6Z	6mm CPI™									
4M	1/4" Male NPT	M8A	8mm A-LOK®									
4Q	1/4" UltraSeal	M8Z	8mm CPI™									
4V	1/4" VacuSeal											
4F	1/4" Female NPT	M8A	8mm A-LOK®	PR6	V	Fluorocarbon Rubber						
6A	3/8" A-LOK®	M8Z	8mm CPI™		EPR	Ethylene Propylene Rubber						
6Z	3/8" CPI™	M10A	10mm A-LOK®		BN	Nitrile Rubber						
8A	1/2" A-LOK®	M10Z	10mm CPI™									
8Z	1/2" CPI™	M12A	12mm A-LOK®									
8F	1/2" Female NPT	M12Z	12mm CPI™									
8M	1/2" Male NPT											

*If the inlet and outlet ports are the same, eliminate the outlet port designator.

Options

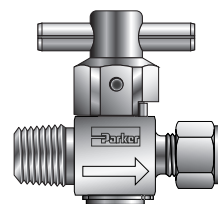


Lock-Out Device

Used to lock the handle from accidental rotation in either the opened or closed position. To order the device with the valve, add the suffix **-LD** to the end of the part number.

Example and model shown: 4F-PR4-VT-B-LD.

To order the device separately, specify **LD-PR4** or **LD-PR6**.



T-Bar Handle

An all metal bar stock design for higher strength and durability. Consists of a stainless steel pin and aluminum adapter. To order, add the suffix **-T** to the end of the part number.

Example and model shown: 4M4A-PR4-EPRT-SS-T.

Downstream Venting – As the valve is positioned from opened to closed, downstream pressure is released to atmosphere through a vent hole in the body and plug. The maximum recommended operating pressure for this option is 150 psig (10 bar). To order, insert **V** after PR in the model number. **Example:** 4A-PRV4-VT-B

Colored Handles – Black is the standard color. Add the designator corresponding to the correct handle color as a suffix to the part number: **W** – white, **B** – blue, **G** – green, **R** – red, **Y** – yellow. **Example:** M6A-PR4-BNT-SS-G

Stainless Steel Directional Handles – A stainless steel handle with the same design configuration as the standard nylon handle is available for the PR4 series. Add the designator **-ST** as a suffix to the part number.

Example: 4Q-PR4-EPRT-SS-ST

Introduction

Parker MB Series Ball Valves, with their rugged compact design, offer positive shut off or directional control of fluids in process, power and instrumentation applications. The unique one piece seat/packing design insures excellent sealing characteristics while accommodating a superior temperature range and cycle life.

These valves are available in two-way and three-way configurations, brass and stainless steel construction, with a wide variety of port connections. Also, all ports are suitable as inlets to full operating pressure of the valve.

MB

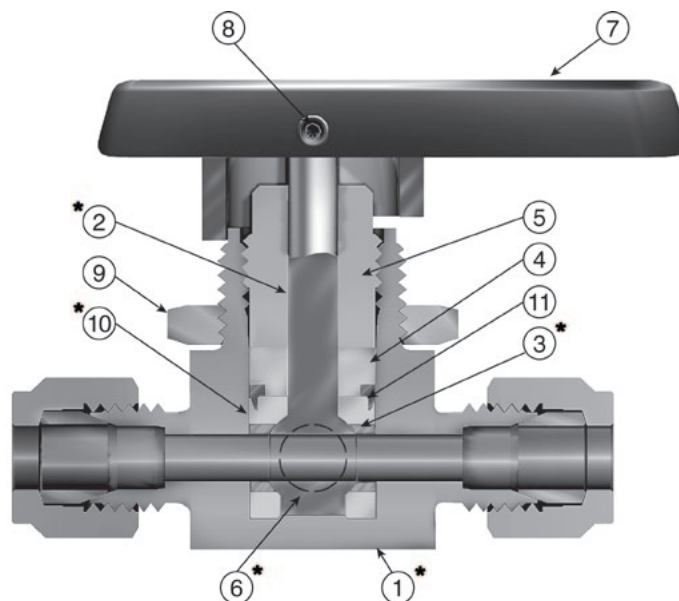
Features

- ▶ One piece seat/packing design
- ▶ Broad temperature range
- ▶ Coated metal inserts
- ▶ One piece stem/ball
- ▶ Wide variety of US Customary and SI ports
- ▶ Panel mountable to 1/4" thickness
- ▶ Bi-directional flow
- ▶ Handle indicates direction of flow
- ▶ Full operating pressure at any port
- ▶ Positive handle stops
- ▶ Color coded handles
- ▶ 100% factory tested
- ▶ Vent option
- ▶ Manual, electric or pneumatic actuation
- ▶ Leak-tight center-off position on three-way valves

Specifications

Pressure Rating	3000 psig* (207 bar) CWP - MB6 2500 psig* (172 bar) CWP - MB2/MB4/MB8
Temperature Rating	-65°F to 300°F (-54°C to 149°C)
Orificer	.052" to .406" (1.3mm to 10.3mm)
C_v	.05 to 6.96
Body Materials	Stainless Steel and Brass
Body Configurations	two-way (in-line and angle) 3-way, 4-way and 5-way
Port Connections	Tube compression (CPI™ / A-LOK®) NPT (Male / Female) BSP, VacuSeal and UltraSeal
Port Size	1/16" to 3/4" and 3mm to 12mm
Seat/Packing	PFA-Perfluoroalkoxy

* Preset from factory to 1000 psig (69 bar) bubble tight service. To achieve higher pressures packing nut must be tightened with Packing Tool MB6X5. Additional details are in INI-243 Installation Instructions. Packing in vented MB Series Ball Valves is factory adjusted for the maximum valve pressure rating of 500 psig (34 bar).

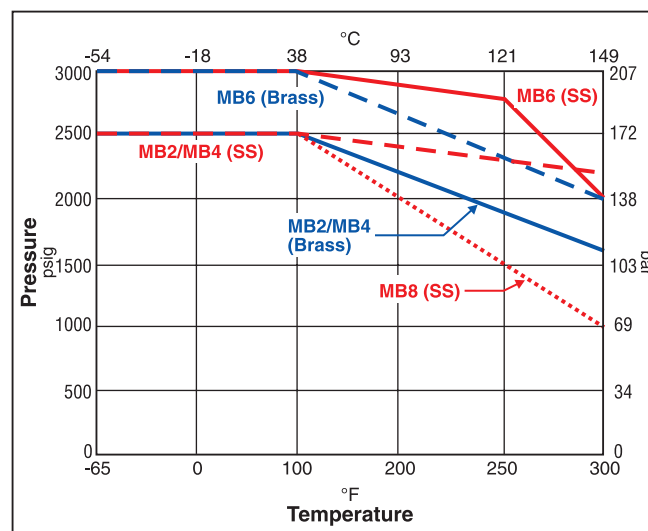


Materials of Construction

Item #	Part Description	Stainless Steel	Brass
1	Body	ASTM A 276 Type 316	ASTM B 16 Alloy C36000
2	Stem	ASTM A 276 Type 316	
3	Hollow Insert	316 Stainless Steel	
4	Packing Washer	ASTM B 16 Alloy C36000	
5	Packing Nut	ASTM A 479 Type 316	ASTM B 16 Alloy C36000
6	Solid Insert	316 Stainless Steel	
7	Handle	Nylon 6/6	
8	Set Screw	Stainless Steel	
9	Panel Nut	316 Stainless Steel**	
*10	Seat/Packing	Perfluoroalkoxy (PFA)	
11	Packing Ring	ASTM A 479 Type 316	

* Wetted Parts **Nickel Plated Brass for MB8
Lubrication: Perfluorinated polyether

Pressure vs. Temperature



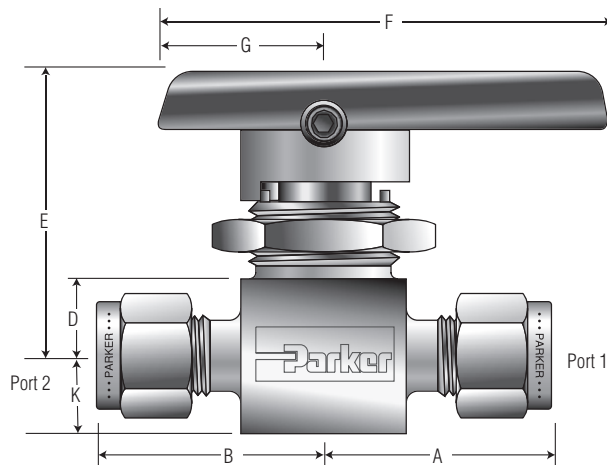
NOTE: To determine MPa, multiply bar by 0.1

Two-Way In-Line MB Series Ball Valves

Two-Way In-Line Dimensions, Flow Data

Two-Way In-Line

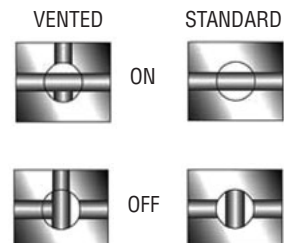
Vented – In off position the downstream port vents to atmosphere through a hole in the side of the body.



H - Maximum Panel Thickness

I - Panel Hole Diameter

J - Body Width



Model shown: 4A-MB6LPFA-SSP

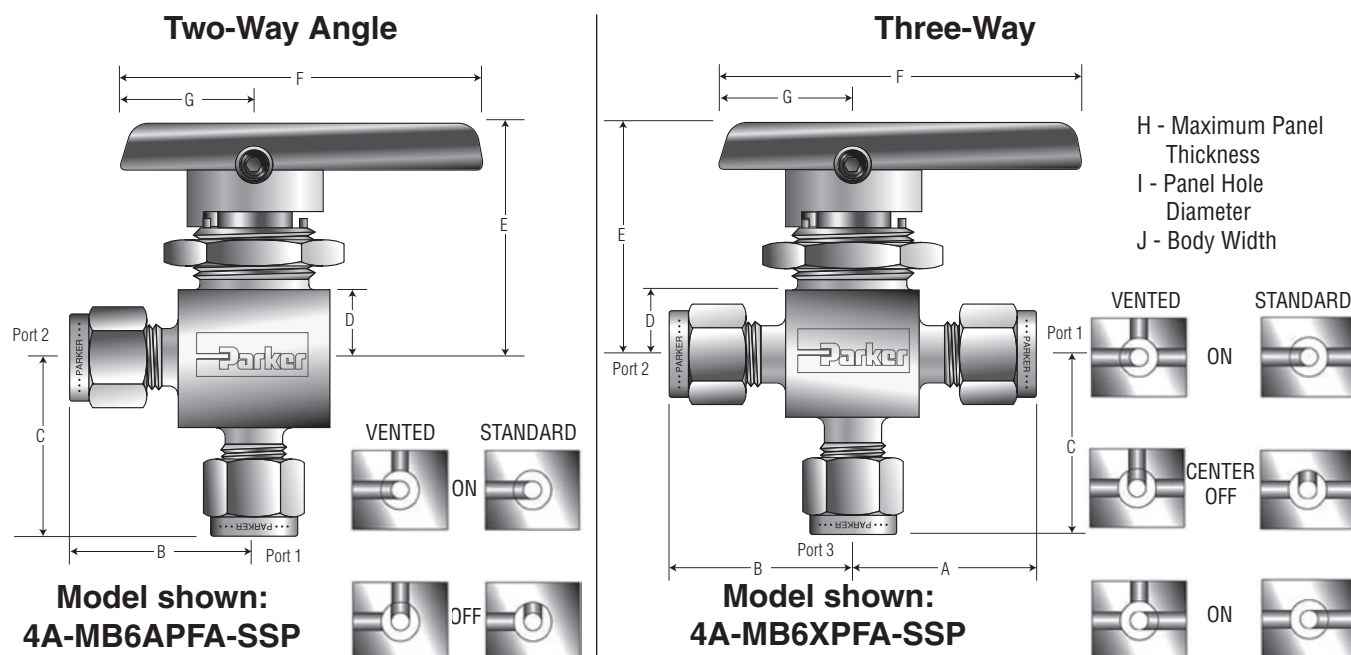
Port Size	Basic Part #	Flow Data				End Connections		Dimensions Inches (mm)									
		Orifice		Cv	X _T *	Port 1	Port 2	A†	B†	D	E	F	G	H	I	J	K
1Z	MB2L	0.052	1.3	0.03	0.46	1/16" CPI™		0.84	0.84								
1A						1/16" A-LOK®		(21.3)	(21.3)								
2Z		0.093	2.4	0.20	0.42	1/8" CPI™		1.00	1.00	0.34	1.31	1.88	0.75	0.25	0.58	0.58	0.28
2A						1/8" A-LOK®		(25.4)	(25.4)	(8.6)	(33.3)	(47.8)	(19.1)	(6.4)	(14.7)	(14.7)	(7.1)
M3Z		0.086	2.2	0.17	0.43	3mm CPI™		1.00	1.00								
M3A						3mm A-LOK®		(25.4)	(25.4)								
2F	MB4L					1/8" Female NPT		0.81	0.81								
4Z		0.125	3.2	0.44	0.34	1/4" CPI™		1.12	1.12	0.34	1.31	1.88	0.75	0.25	0.58	0.58	0.28
4A						1/4" A-LOK®		(28.5)	(28.5)	(8.6)	(33.3)	(47.8)	(19.1)	(6.4)	(14.7)	(14.7)	(7.1)
M6Z						6mm CPI™		1.12	1.12								
M6A						6mm A-LOK®		(28.5)	(28.5)								
2Z	MB6L	0.093	2.4	0.18	0.55	1/8" CPI™		1.09	1.09								
2A						1/8" A-LOK®		(27.7)	(27.7)								
2F						1/8" Female NPT		1.00	1.00								
4M						1/4" Male NPT		1.00	1.00								
4Z						1/4" CPI™		1.19	1.19								
4A						1/4" A-LOK®		(30.2)	(30.2)								
4F						1/4" Female NPT		1.03	1.03								
4M4Z		0.187	4.7	1.02	0.53	1/4" Male NPT	1/4" CPI™	1.00	1.19	0.44	1.56	2.37	0.88	0.25	0.77	0.80	0.38
4M4A						1/4" Male NPT	1/4" A-LOK®	(25.4)	(30.2)	(11.2)	(39.6)	(60.2)	(22.4)	(6.4)	(19.6)	(20.3)	(9.7)
4V						1/4" VacuSeal		1.03	1.03								
6Z						3/8" CPI™		1.31	1.31								
6A						3/8" A-LOK®		(33.3)	(33.3)								
M6Z						6mm CPI™		1.19	1.19								
M6A						6mm A-LOK®		(30.2)	(30.2)								
M8Z						8mm CPI™		1.22	1.22								
M8A						8mm A-LOK®		(31.0)	(31.0)								
8A	MB8L	0.406	10.3	10.7	0.16	1/2" A-LOK®		1.94	1.94								
8Z						1/2" A-CPI™		(49.3)	(49.3)								
8F		0.406	10.3	6.1	0.20	1/2" FNPT		1.56	1.56	0.69	2.39	4.50	1.50	0.38	1.50	1.50	0.69
12A						3/4" A-LOK®		(39.6)	(39.6)	(17.5)	(60.7)	(114.3)	(38.1)	(9.7)	(38.1)	(38.1)	(17.5)
12Z		0.406	10.3	6.4	0.19	3/4" CPI™		1.94	1.94								
M12A						12mm A-LOK®		(49.3)	(49.3)								
M12Z		0.375	9.5	10.7	0.16	12mm CPI™		1.96	1.96								
						12mm A-LOK®		(49.8)	(49.8)								

* Tested in accordance with ISA S75.02. Gas flow will be choked when $P_1 - P_2 / P_1 = x_T$.

† For CPI™ and A-LOK®, dimensions are measured with nuts in the finger tight position.

Dimensions in inches/millimeters are for reference only, subject to change.

Two-Way Angle and Three-Way Dimensions, Flow Data



Port Size	Basic Part #	Flow Data				End Connections			Dimensions Inches (mm)									
		Orifice		Cv	X _T *	Port 1	Port 2	Port 3 ‡	A†	B†	C	C	E	F	G	H	I	J
1Z	MB2A MB2X	0.052	1.3	0.02	0.58	1/16" CPI™			0.84	0.84	0.81	0.34 (8.6)	1.31 (33.3)	1.88 (47.8)	0.75 (19.1)	0.25 (6.4)	0.58 (14.7)	0.58 (14.7)
1A						1/16" A-LOK®			(21.3)	(21.3)	(20.6)							
2Z		0.093	2.4	0.18	0.48	1/8" CPI™			1.00	1.00	0.97							
2A						1/8" A-LOK®			(25.4)	(25.4)	(24.6)							
M3Z		0.086	2.2	0.15	0.47	3mm CPI™			1.00	1.00	0.97							
M3A						3mm A-LOK®			(25.4)	(25.4)	(24.6)							
2F	MB4A MB4X	0.125	3.2	0.34	0.45	1/8" Female NPT			0.81	0.81	0.81	0.34 (8.6)	1.31 (33.3)	1.88 (47.8)	0.75 (19.1)	0.25 (6.4)	0.58 (14.7)	0.58 (14.7)
4Z						1/4" CPI™			1.12	1.12	1.12							
4A						1/4" A-LOK®			(28.4)	(28.4)	(28.4)							
M6Z						6mm CPI™			1.12	1.12	1.12							
M6A						6mm A-LOK®			(28.4)	(28.4)	(28.4)							
4Z	MB6A MB6X	0.187	4.7	0.70	0.58	1/4" CPI™			1.19	1.19	1.15	0.44 (11.2)	1.56 (39.6)	2.37 (60.2)	0.88 (22.4)	0.25 (6.4)	0.77 (19.6)	0.80 (20.3)
4A						1/4" A-LOK®			(30.2)	(30.2)	(29.2)							
4F						1/4" Female NPT			1.03	1.03	1.03							
4V						1/4" VacuSeal			1.03	1.03	1.03							
4Z4Z4M						1/4" CPI™	1/4" CPI™	1/4" Male NPT	1.19	1.19	1.03							
4A4A4M						1/4" A-LOK®	1/4" A-LOK®	1/4" Male NPT	(30.2)	(30.2)	(26.2)							
6Z						3/8" CPI™			1.31	1.31	1.23							
6A						3/8" A-LOK®			(33.3)	(33.3)	(31.2)							
M6Z						6mm CPI™			1.19	1.19	1.15							
M6A						6mm A-LOK®			(30.2)	(30.2)	(29.2)							
M8Z						8mm CPI™			1.22	1.22	1.18							
M8A						8mm A-LOK®			(31.0)	(31.0)	(30.0)							
8A	MB8A MB8X	0.406	10.3	5.4	0.36	1/2" A-LOK®			1.75	1.75	1.75	0.69 (17.5)	2.39 (60.7)	4.50 (114.3)	1.50 (38.1)	0.38 (9.7)	1.50 (38.1)	1.50 (38.1)
8Z						1/2" A-CPI™			(44.5)	(44.5)	(44.5)							
8F		0.406	10.3	5.0	0.33	1/2" Female NPT			1.56	1.56	1.56							
12A						3/4" A-LOK®			(39.6)	(39.6)	(39.6)							
12Z		0.406	10.3	4.9	0.39	3/4" CPI™			1.75	1.75	1.75							
M12A						12mm A-LOK®			(44.5)	(44.5)	(44.5)							
M12Z						12mm CPI™			1.75	1.75	1.75							

* Tested in accordance with ISA S75.02. Gas flow will be choked when $P_1 - P_2 / P_1 = x_T$.

‡ Not applicable for the two-way Angle pattern.

† For CPI™ and A-LOK®, dimensions are measured with nuts in the finger tight position.

Dimensions in inches/millimeters are for reference only, subject to change.

How to Order Two-Way In-Line, Two-Way Angle and Three-Way Patterns

The correct part number is easily derived from the following example and ordering chart. The six product characteristics required are coded as shown in the chart.

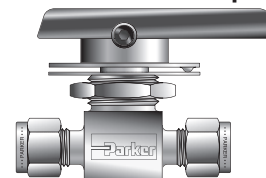
The following example describes a MB Series, two-way, in-line pattern ball valve with 1/8" CPI™ compression end connections for ports 1 and 2 Inline

Example:

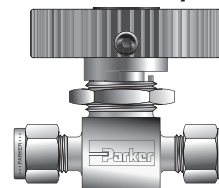
2Z				-	MB2LPFA		-	SSP	
				-			-		
Port 1*	Port 2*	Port 3*			Valve Series	Seat Material		Body Material	
Ports 1, 2 and 3*					Valve Series	Seat Material		Body Material	
1Z	1/16" CPI™	M3Z	3mm CPI™		MB2L	PFA Perfluoro alkoxy		SSP	Stainless Steel (Stainless Steel with Stainless Steel Panel Nut)
1A	1/16" A-LOK®	M3A	3mm A-LOK®		MB2A				
2Z	1/8" CPI™				MB2X				
2A	1/8" A-LOK®								
2F	1/8" Female NPT	M6Z	6mm CPI™		MB4L	PFA Perfluoro alkoxy		BP	Brass (Brass with Stainless Steel Panel Nut) (Only available in MB 2, 4, 6)
4Z	1/4" CPI™	M6A	6mm A-LOK®		MB4A				
4A	1/4" A-LOK®				MB4X				
2Z	1/8" CPI™	6Z	3/8" CPI™		MB6L	PFA Perfluoro alkoxy			
2A	1/8" A-LOK®	6A	3/8" A-LOK®		MB6A				
2F	1/8" Female NPT	M6Z	6mm CPI™		MB6X				
4Z	1/4" CPI™	M6A	6mm A-LOK®						
4A	1/4" A-LOK®	M8Z	8mm CPI™			PFA Perfluoro alkoxy			
4F	1/4" Female NPT	M8A	8mm A-LOK®						
4M	1/4" Male NPT								
4V	1/4" VacuSeal								
8Z	1/2" CPI™	12Z	3/4" CPI™		MB8A	PFA Perfluoro alkoxy			
8A	1/2" A-LOK®	12A	3/4" A-LOK®		MB8L				
8F	1/2" Female NPT	M12Z	12mm CPI™		MB8X				
		M12A	12mm A-LOK®						

* Valves with identical port connections for port 1 and port 2 require only one designator.

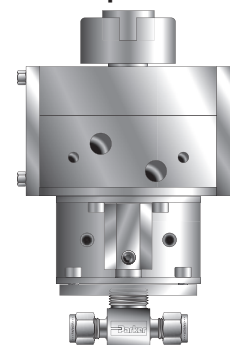
Lock-Out Device Option



Oval Handle Option



Pneumatic Actuator Option



How to Order Options (Two-Way, Angle, and Three-Way)

Lock-Out Devices – Add the suffix **-LD** to the end of the part number to order directly on the valve. **Example:** 2F-MB4LPFA-SSP-LD.

For field installation, simply substitute the correct valve series number in the following nomenclature: **LD**-valve series. **Example:** LD-MB6L

Colored Handles – Add the designator corresponding to the correct handle as a suffix to the part number: **W** - white, **B** - blue, **G** - green, **R** - red, **Y** - yellow. **Example:** 4Z-MB6LPFA-SSP-G

NOTE: Not offered in MB8 series.

Stainless Steel Handles – Add the suffix **-ST** to the part number. **Example:** 4F-MB6LPFA-SSP-ST (MB6 series only)

Oval Handles – Add the suffix **-S** to the part number. **Example:** 6Z-MB6APFA-SSP-S. If requesting a colored oval handle, add the suffix **-S-color** designator. **Example:** 6Z-MB6APFA-SSP-S-W

NOTE: MB6 series only.

Vented Valves – Add the designator **V** after the **MB** in the part number for the vent option.

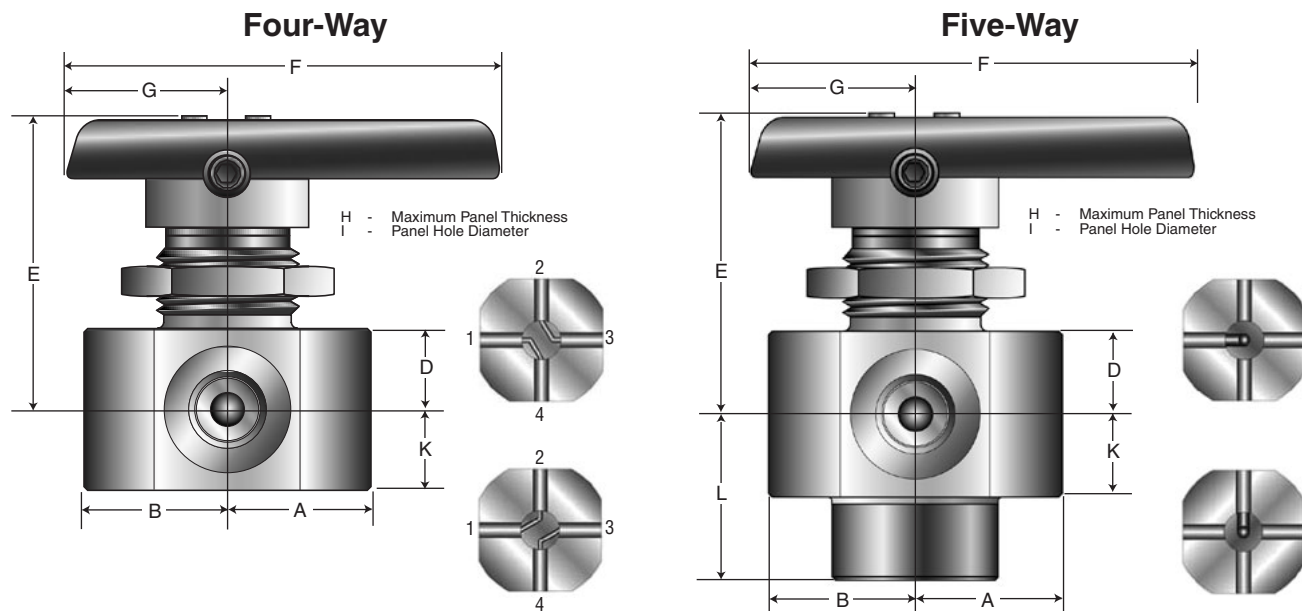
Example: 2Z-MBV2XPFA-SSP.

Oxygen Cleaning – Add the suffix **-C3** to the end of the part number to receive valves cleaned and assembled for oxygen service in accordance with Parker Specification ES8003. **Example:** 4A-MB4LPFA-SSP-C3

Pneumatic Actuators – For detailed actuator information, refer to the Pneumatic Actuators section of this catalog. For factory assembly, add the actuator part number as the suffix to the valve part number. **Example:** 4A-MB4LPFA-SSP-61AC-2. For field installation, specify the actuator desired. **Example:** 61AC-2. The appropriate mounting hardware may be obtained by adding the valve series and actuator size to the prefix **MK**-. **Example:** MK-MB4L-61

Electric Actuators – For detailed actuator information, refer to the Electric Actuators section of this catalog. For factory assembly, add the actuator part number as the suffix to the valve part number. **Example:** M6A-MB6XPFA-SSP-71C. For field installation, specify the actuator desired. **Example:** 71C. The appropriate mounting hardware may be obtained by adding the valve series and actuator series to the prefix **MK**-. **Example:** MK-MB6X-70

Dimensions, Flow Data



Port Size	Basic Part #	Flow Data				End Connections	Dimensions Inches (mm)											
		Orifice		Cv	X _T *		Port 1	Port 2	A†	B†	D	E	F	G	H	I	K	L
		Inch	mm															
2A7	MB6X4	0.063	1.6	0.17	0.16	1/8" Female A-LOK®	0.97	0.97	0.44	1.57	2.37	0.88	0.25	0.77	0.44			
2Z7						1/8" Female CPI™	(24.6)	(24.6)										
2F						1/8" Female NPT	0.78	0.78									(11.2)	(39.9)
2A7	MB6X5	0.063	1.6	0.17	0.16	1/8" Inverted A-LOK®	0.97	0.97	0.44	1.57	2.37	0.88	0.25	0.77	0.44		0.97	
2Z7						1/8" Inverted CPI™	(24.6)	(24.6)									(24.6)	
2F						1/8" Female NPT	0.78	0.78									(11.2)	(39.9)
							(19.8)	(19.8)									(22.4)	

* Tested in accordance with ISA S75.02. Gas flow will be choked when $P_1 - P_2 / P_1 = x_T$.

† For CPI™ and A-LOK®, dimensions are measured with nuts in the finger tight position.

Dimensions in inches/millimeters are for reference only, subject to change.

How to Order Four-Way and Five-Way Patterns

The correct part number is easily derived from the following example and ordering chart. The four product characteristics required are coded as shown in the chart.

The following example describes a MB-Series four-way pattern ball valve with 1/8" female CPI™ compression end connections for all ports, PFA seat and packing, stainless steel body construction, and a panel mounting nut.

Example:

2Z7		-	MB6X4PFA		-	SSP	
End Connection		-	Valve Series		-	Body Material	
2F		1/8" Female NPT	MB6X4		PFA	Stainless Steel (Stainless Steel with Stainless Steel Panel Nut)	
2Z7		1/8" CPI™	MB6X5		Perfluoroalkoxy		
2A7		1/8" A-LOK®					

How to Order Options

Colored Handles – Add the designator corresponding to the correct handle as a suffix to the part number: **W** - white, **B** - blue, **G** - green, **R** - red, **Y** - yellow. **Example:** 2F-MB6X4PFA-SSP-R

Stainless Steel Handles – Add the suffix **-ST** to the part number. **Example:** 2A7-MB6XPFA-SSP-ST

[illegible]

Introduction

Parker High Pressure HB4 Series Ball Valves provide reliable shut-off or switching functions. The upper and lower trunnion bearings enhance the resistance of the trunnions against seizure, and increase the valve life in extreme applications. The compact and rugged design employs spring-loaded seats for high cycle life and low operating torques at pressures up to 10,000 psig (689 bar).

Features

- ▶ PEEK trunnion bearings for longer cycle life
- ▶ Two-way and three-way designs
- ▶ Compact FNPT version for tight work areas
- ▶ Blow-out resistant two-piece ball/stem
- ▶ Full operating pressure at any port
- ▶ Low operating torque
- ▶ Manual, electric or pneumatic actuation
- ▶ Panel mountable to 3/8" (9.6mm) thickness
- ▶ No packing to adjust
- ▶ Color coded fracture resistant handles
- ▶ Handle indicates direction of flow
- ▶ Positive handle stops
- ▶ Wide variety of US customary and SI ports
- ▶ Top of stem marked to indicate flow direction
- ▶ 100% factory tested
- ▶ Compact package
- ▶ Heat code traceability

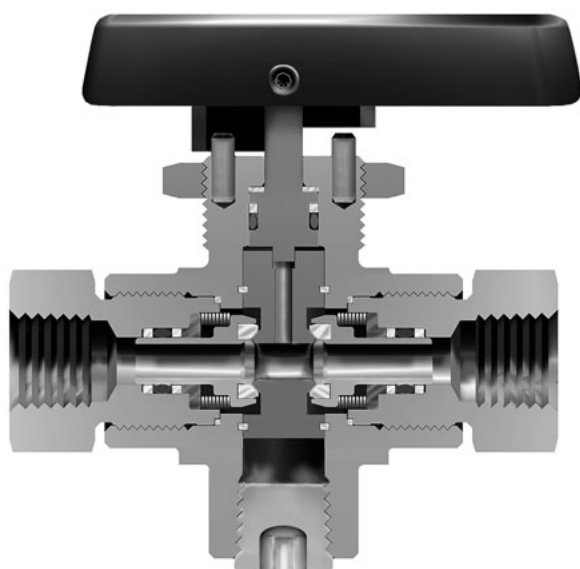
Specifications

Pressure Rating	10,000 psig (689 bar) CWP with PEEK (PKR) Seats 6,000 psig (414 bar) CWP with PCTFE (K) Seats
Temp. Rating	-65°F to 400°F (-54°C to 204°C)
Body Materials	Stainless steel
Body Config.	Two-way and three-way
Port Connections	Tube compression (CPI™/A-LOK®) Short and long female NPT
Port Size	1/8" – 1/2" (6 mm to 12 mm)

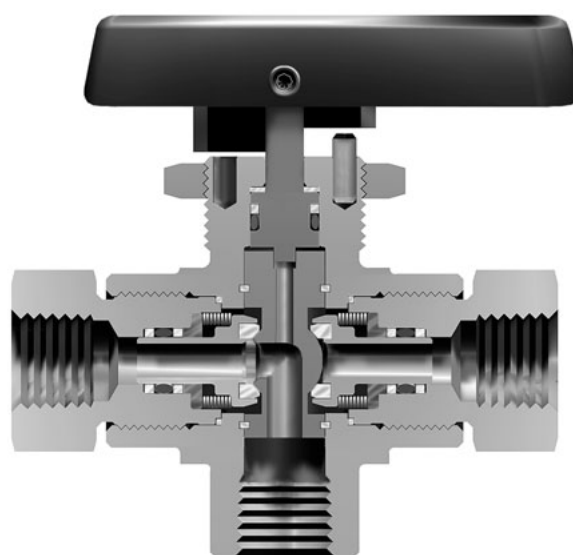
Flow Data

	Two-Way HB4L	Three-Way HB4X
C_v	1.02	0.62
X_T	0.42	0.71
Orifice	0.188" (4.8mm)	0.188" (4.8mm)

Tested in accordance with ISA S75.02. Gas flow will be choked when $P_1 - P_2 / P_1 = x_T$.

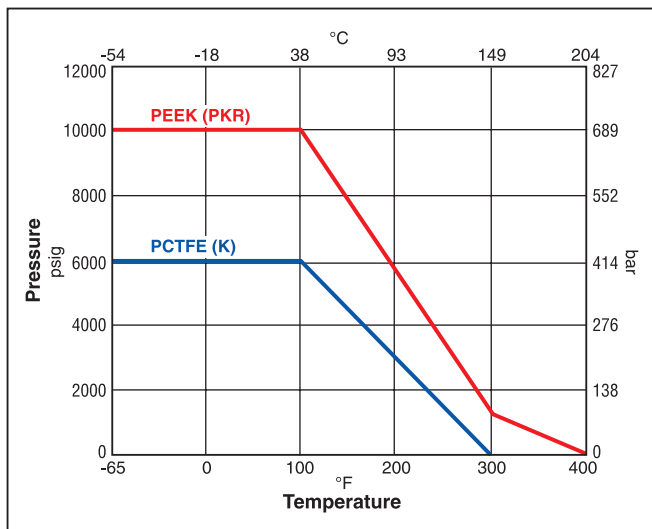


Two-Way HB4L Design



Three-Way HB4X Design

Pressure vs. Temperature



Note: To determine MPa, multiply bar by 0.1

This pressure versus temperature chart reflects the maximum temperature range of indicated materials.

When combining seat and seal materials, the most restrictive temperature rating of the seats or seals becomes the limiting factor on valve temperature range.

Temperature Ratings:

Nitrile (Nitrile) Rubber	40°F to 250°F (-40°C to 121°C)
Ethylene Propylene Rubber	-65°F to 300°F (-54°C to 149°C)
Fluorocarbon Rubber	-15°F to 400°F (-26°C to 204°C)

HB

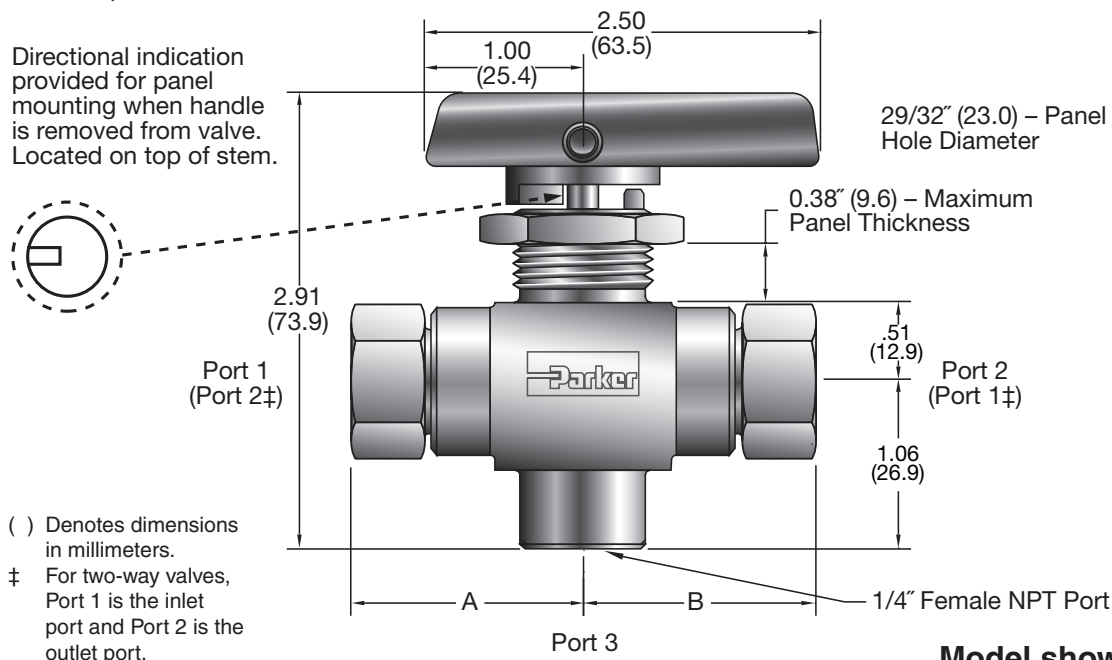
Flow Calculations, Two-Way HB4L

Inlet Pressure		Pressure Drop ΔP		Water @ 60°F (16°C)		Air @ 60°F (16°C)	
psig	bar	psig	bar	gpm	m3/hr	scfm	m3/hr
100	7	1	0.1	1.0	0.2	10.8	17.4
		10	0.7	3.2	0.7	32.0	50.7
		50	3.5	7.2	1.6	50.5	76.0
1000	69	10	0.7	3.2	0.7	101.3	171.3
		100	6.9	10.2	2.3	297.7	502.3
		500	34.5	22.8	5.2	446.7	749.6
3000	207	100	6.9	10.2	2.3	542.0	919.9
		1000	69.0	32.3	7.3	1297.0	2198.9
		1500	103.4	39.5	9.0	1327.2	2248.8
6000	414	1000	69.0	32.3	7.3	2158.5	3662.7
		2000	137.9	45.6	10.4	2188.5	4388.6
		3000	206.8	55.9	12.7	2647.9	4486.8
10000	689	1000	69.0	32.3	7.3	2954.3	5020.2
		2000	137.9	45.6	10.4	3818.4	6487.0
		3000	206.8	55.9	12.7	4236.2	7194.9

Flow Calculations, Three-way HB4X

Inlet Pressure		Pressure Drop ΔP		Water @ 60°F (16°C)		Air @ 60°F (16°C)	
psig	bar	psig	bar	gpm	m3/hr	scfm	m3/hr
100	7	1	0.1	0.6	0.1	6.6	10.6
		10	0.7	2.0	0.4	20.0	31.9
		50	3.5	4.4	1.0	37.1	57.4
1000	69	10	0.7	2.0	0.4	61.8	104.4
		100	6.9	6.2	1.4	187.2	316.1
		500	34.5	13.9	3.1	337.4	567.7
3000	207	100	6.9	6.2	1.4	333.1	565.4
		1000	69.0	19.6	4.5	903.4	1532.8
		1500	103.4	24.0	5.5	1004.4	1703.2
6000	414	1000	69.0	19.6	4.5	1393.5	2365.2
		2000	137.9	27.7	6.3	1803.8	3060.4
		3000	206.8	34.0	7.7	2004.9	3399.8
10000	689	1000	69.0	19.6	4.5	1858.9	3159.0
		2000	137.9	27.7	6.3	2499.6	4247.2
		3000	206.8	34.0	7.7	2903.0	4932.1

Dimensions, Pressure Data



Model shown:
4F-HB4XPKR-SSP

Basic Part Number*	Pressure Rating @100°F (38°C)		End Connection		Dimensions			
	psig	bar	Port 1	Port 2	A†		B†	
					inch	mm	inch	mm
2F-HB4	10,000	689	1/8" Female NPT		1.47	37.3	1.47	37.3
4F-HB4**			1/4" Female NPT		1.47	37.3	1.47	37.3
4FL-HB4			1/4" Female NPT (Long)		1.97	50.0	1.97	50.0
4A-HB4			1/4" A-LOK® Compression		2.07	52.6	2.07	52.6
4Z-HB4			1/4" CPI™ Compression		2.07	52.6	2.07	52.6
M6A-HB4			6 mm A-LOK® Compression		2.07	52.6	2.07	52.6
M6Z-HB4			6 mm CPI™ Compression		2.07	52.6	2.07	52.6
6A-HB4	6,600†	455	3/8" A-LOK® Compression		2.19	55.6	2.19	55.6
6Z-HB4			3/8" CPI™ Compression		2.19	55.6	2.19	55.6
8A-HB4	6,300†	434	1/2" A-LOK® Compression		2.30	58.4	2.30	58.4
8Z-HB4			1/2" CPI™ Compression		2.30	58.4	2.30	58.4
M8A-HB4	7,975†	550	8 mm A-LOK® Compression		2.07	52.6	2.07	52.6
M8Z-HB4			8 mm CPI™ Compression		2.07	52.6	2.07	52.6
M10A-HB4	6,525†	450	10 mm A-LOK® Compression		2.19	55.6	2.19	55.6
M10Z-HB4			10 mm CPI™ Compression		2.19	55.6	2.19	55.6
M12A-HB4	6,162†	425	12 mm A-LOK® Compression		2.30	58.4	2.30	58.4
M12Z-HB4			12 mm CPI™ Compression		2.30	58.4	2.30	58.4

* Flow configurations are two-way (HB4L) and three-way (HB4X); Seat materials are PEEK (Polyetheretherketone) and PCTFE (Polychlorotrifluoroethylene).

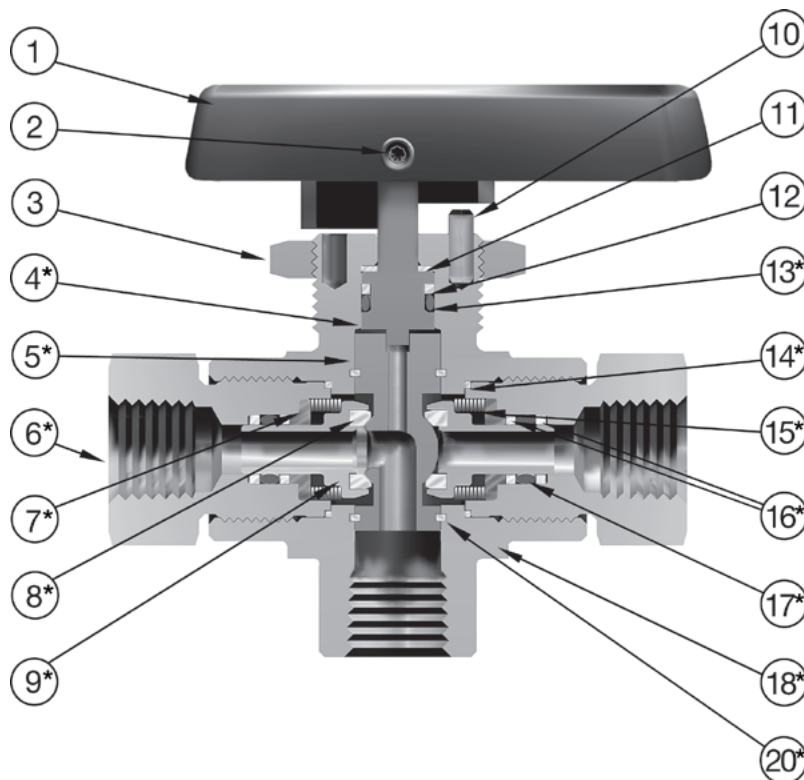
** Designed with shorter end-to-end dimensions than the 4FL model to save space.

† Reduced pressure rating is determined by the maximum rated pressure of the tubing as stated in the Parker Instrument Tubing Selection Guide Bulletin 4200-TS. The working pressure ratings are limited by the seat material (PCTFE – 6,000 psig (414 bar) maximum and PEEK – 10,000 psig (689 bar) maximum) and the temperature of the application.

†† For CPI™ and A-LOK®, dimensions are measured with nuts in the finger tight position.

Dimensions in inches/millimeters are for reference only, subject to change.

Materials of Construction



HB

No.	Part Description	6,000 psi (414 bar)	10,000 psi (689 bar)
1	Handle/insert	Nylon 6/6/316 SS	Nylon 6/6/316 SS
2	Handle screw	Stainless steel	Stainless steel
3	Panel nut	316 Stainless steel	316 Stainless steel
4*	Stem	ASTM A 479 Type 316	ASTM A 479 Type 316
5*	Ball trunnion	ASTM A 479 Type 316	ASTM A 479 Type 316
6*	Port end connector	ASTM A 479 Type 316	ASTM A 479 Type 316
7*	Spring washer	ASTM A 479 Type 316	ASTM A 479 Type 316
8*	Seat	PCTFE	PEEK
9*	Seat retainer	ASTM A 276 Type 316	ASTM A 276 Type 316
10	Handle stop pins	302 Stainless steel	302 Stainless steel
11	Stem washer	PEEK	PEEK
12	Stem o-ring back-up	PTFE	PTFE
13*	Stem o-ring	Fluorocarbon rubber**	Fluorocarbon rubber**
14*	Connector end seal	PEEK	PEEK
15*	Spring	ASTM A 313 Type 631	ASTM A 313 Type 631
16*	Seat retainer o-ring back-up	PTFE	PTFE
17*	Seat retainer o-ring	Fluorocarbon rubber**	Fluorocarbon rubber**
18*	Valve body	ASTM A 276 Type 316	ASTM A 276 Type 316
19*	Pipe plug (Not shown/HB4L only)	316 Stainless steel	316 Stainless steel
20*	Trunnion bearing	PEEK	PEEK

* Wetted parts

** Optional elastomer seals available

Lubrication: Perfluorinated polyether

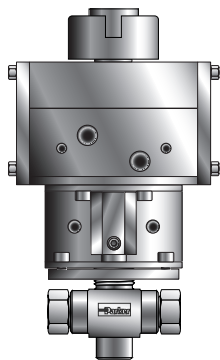
The correct part number is easily derived from the following example and ordering chart. The five product characteristics required are coded as shown in the chart.

Example 1 below describes a HB4X, three-way ball valve with 1/4" CPI™ compression end connections for ports 1 and 2, PEEK seats and fluorocarbon rubber seals, stainless steel body construction, and a panel mounting nut. Port 3 is always a 1/4" Female NPT port.

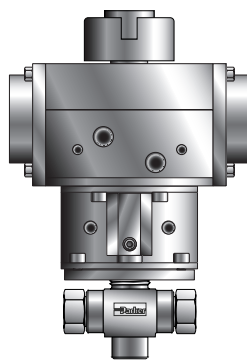
Example 2 below describes a HB4L, two-way ball valve with a 1/4" female NPT port 1 and a 1/4" A-LOK® compression port 2, PCTFE seats and ethylene propylene rubber seals, stainless steel body construction, and a panel mounting nut. **Note:** Port 3 will always have a 1/4" Male NPT plug when ordering a HB4L Series two-way ball valve.

If ports 1 and 2 are the same, eliminate the port 2 designator.

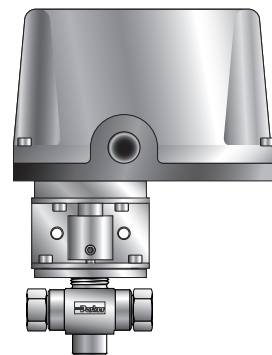
Actuator Options



**Double Acting (61AD)
Pneumatic Actuator**



**Spring Return
(61AC & AO)
Pneumatic Actuator**



**70, 80 & 90 Series
Electric Actuator**

HB

How to Order Options

Lock-Out Devices – Add the suffix **-LD** to the end of the part number to order directly on the valve.

Example: 2F-HB4LPKR-BN-SSP-**LD**

For field installation, simply substitute the correct valve series number after LD. **Example:** LD-HB4L

Colored Handles – Add the designator corresponding to the correct handle as a suffix to the part number:

W - white **B** - blue **G** - green **R** - red **Y** - yellow

Example: M6A-HB4XPKR-SSP-**G**

Oxygen Cleaning – Add the suffix **-C3** to the end of the part number to receive valves cleaned and assembled for oxygen service in accordance with Parker Specification ES8003.

Example: 4A-HB4LPKR-EPR-SSP-**C3**

Pneumatic Actuators – For detailed actuator information, refer to the Pneumatic Actuators section of this catalog. For factory assembly, add the actuator part number as the suffix to the valve part number.

Example: 4FL-HB4XK-SSP-**61ACX-2**

For field installation, specify the actuator desired. **Example:** **61ACX-2**

The appropriate mounting hardware may be obtained by adding the valve series and actuator size to the prefix **MK-**. **Example:** **MK-HB4X-61**

Electric Actuators – For detailed actuator information, refer to the Electric Actuators section of this catalog. For factory assembly, add the actuator part number as the suffix to the valve part number.

Example: 6A-HB4XPKR-SSP-**71XA**

For field installation, specify the actuator desired **Example:** **71XA**

The appropriate mounting hardware may be obtained by adding the valve series and actuator series to the prefix **MK-**. **Example:** **MK-HB4X-70**

How to Order Maintenance Kits

Handle Kits: HB4-Handle-Color (**Example:** HB4-HANDLE-RED) – Consists of a red handle and handle screw.

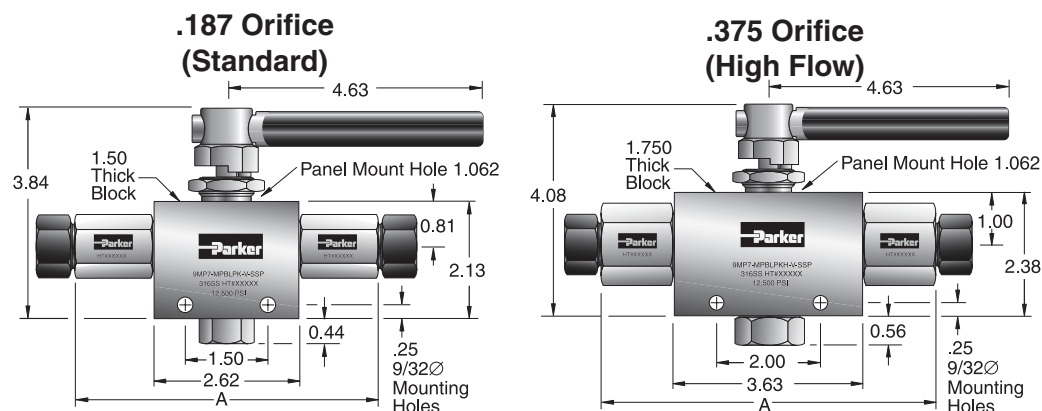
Two-way Seal Kits: KIT-HB4LPKR-SS or KIT-HB4LK-SS – Consists of a two-way trunnion, springs, stem washers, stem seal, back-up ring, end connector seals, seat springs, seat retainer seals, seat retainer back-up rings, and seat assemblies.

Three-way Seal Kits: KIT-HB4XPKR-SS or KIT-HB4XK-SS – Consists of a three-way trunnion, springs, stem washers and stem seal, back-up ring, end connector seals, seat springs, seat retainer seals, seat retainer back-up rings, and seat assemblies.

MPB Series Valves

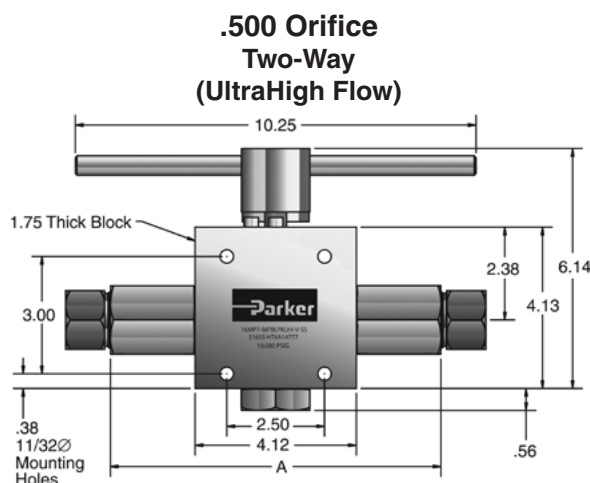
Parker MPB series manually, pneumatically and electrically actuated two-way and three-way ball valves are designed for 1/4 and 1/2 turn media shutoff or switching applications up to 20,000 psi. Our trunion style ball design and spring loaded seats make the MPB series ideal for severe service applications. The end connector design enables a variety of end connections and combinations for specific customer applications.

Two Way Ball Valves

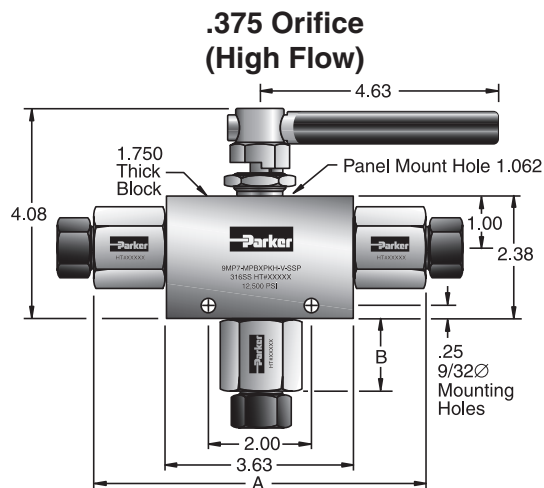
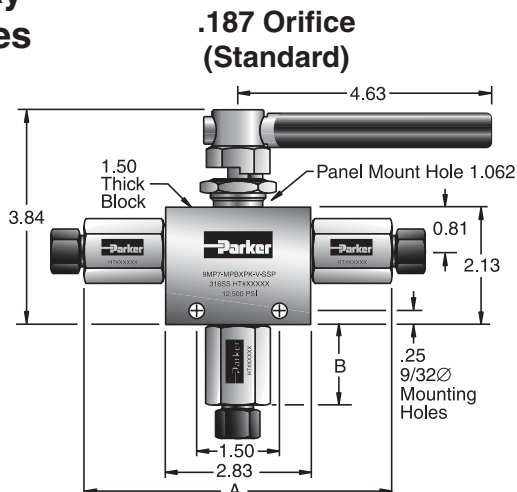


Tubing	Parker Part No.	PSI	Connection	Inches			
				Orifice	Minimum Orifice	C _v	A
Standard							
1/8" O.D.	2F-MPBLPK-V-SSP	15,000	1/8" NPT	0.187	0.187	1.45	4.63
1/4" O.D.	4F-MPBLPK-V-SSP	15,000	1/4" NPT	0.187	0.187	1.45	4.63
1/4" O.D.	4MP7-MPBLPK-V-SSP	15,000	1/4" MPI	0.187	0.125	0.45	5.00
3/8" O.D.	6F-MPBLPK-V-SSP	15,000	3/8" NPT	0.187	0.187	1.45	4.65
3/8" O.D.	6MP7-MPBLPK-V-SSP	15,000	3/8" MPI	0.187	0.187	1.45	5.00
1/2" O.D.	8MP7-MPBLPK-V-SSP	15,000	1/2" MPI	0.187	0.187	1.45	5.50
9/16" O.D.	9MP7-MPBLPK-V-SSP	15,000	9/16" MPI	0.187	0.187	1.45	5.50
High Flow (H)							
1/2" O.D.	8F-MPBLPKH-V-SSP	15,000	1/2" NPT	0.375	0.375	6.08	5.63
1/2" O.D.	8MP7-MPBLPKH-V-SSP	15,000	1/2" MPI	0.375	0.359	5.82	6.44
9/16" O.D.	9MP7-MPBLPKH-V-SSP	15,000	9/16" MPI	0.375	0.359	5.82	6.44
3/4" O.D.	12MP7-MPBLPKH-V-SSP	15,000	3/4" MPI	0.375	0.375	6.08	6.67
1" O.D.	16MP7-MPBLPKH-V-SSP	12,500	1" MPI	0.375	0.375	6.08	7.45
Ultra High Flow (UH)							
3/4" O.D.	12MP7-MPBLPKUH-V-SSP	10,000	3/4" MPI	0.500	0.469	7.60	6.86
1" O.D.	16MP7-MPBLPKUH-V-SSP	10,000	1" MPI	0.500	0.500	8.80	8.48

Dimensions in inches/millimeters are for reference only, subject to change.



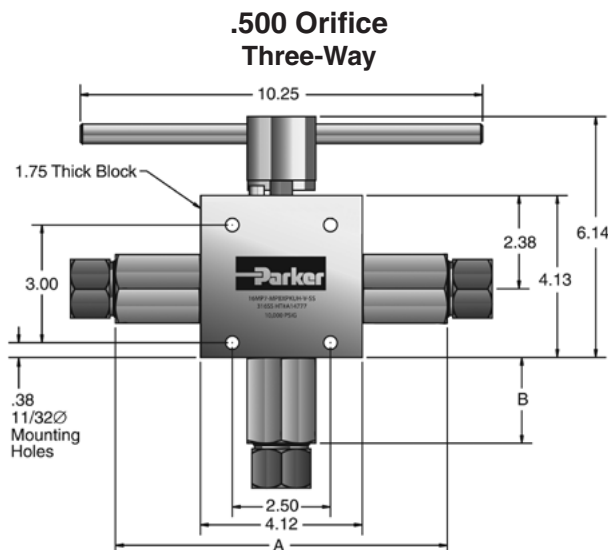
Three Way Ball Valves



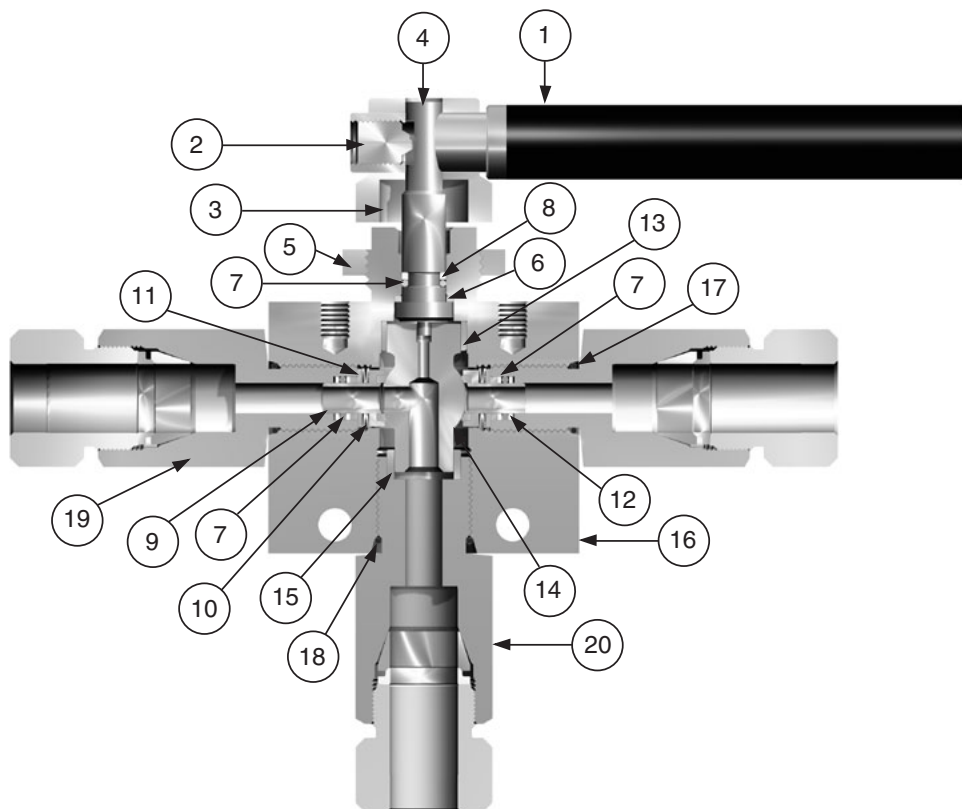
Tubing	Diverter 3-Way 90°	SSelector 3-Way 180°	PSI	Connection	Inches				
					Orifice	Minimum Orifice	C _v	A	B
Standard									
1/8" O.D.	2F-MPBXPKD-V-SSP	2F-MPBXPK-V-SSP	15,000	1/8" NPT	0.187	0.187	0.71	4.63	0.50
1/4" O.D.	4F-MPBXPKD-V-SSP	4F-MPBXPK-V-SSP	15,000	1/4" NPT	0.187	0.187	0.71	4.63	1.06
1/4" O.D.	4MP7-MPBXPKD-V-SSP	4MP7-MPBXPK-V-SSP	15,000	1/4" MPI	0.187	0.125	0.18	5.00	1.18
3/8" O.D.	6F-MPBXPKD-V-SSP	6F-MPBXPK-V-SSP	15,000	3/8" NPT	0.187	0.187	0.71	4.65	1.06
3/8" O.D.	6MP7-MPBXPKD-V-SSP	6MP7-MPBXPK-V-SSP	15,000	3/8" MPI	0.187	0.187	0.71	5.00	1.18
1/2" O.D.	8MP7-MPBXPKD-V-SSP	8MP7-MPBXPK-V-SSP	15,000	1/2" MPI	0.187	0.187	0.71	5.50	1.44
9/16" O.D.	9MP7-MPBXPKD-V-SSP	9MP7-MPBXPK-V-SSP	15,000	9/16" MPI	0.187	0.187	0.71	5.50	1.44
High Flow (H)									
1/2" O.D.	8F-MPBXPKDH-V-SSP	8F-MPBXPKH-V-SSP	15,000	1/2" NPT	0.375	0.375	2.40	5.63	1.06
1/2" O.D.	8MP7-MPBXPKDH-V-SSP	8MP7-MPBXPKH-V-SSP	15,000	1/2" MPI	0.375	0.359	2.30	6.44	1.37
9/16" O.D.	9MP7-MPBXPKDH-V-SSP	9MP7-MPBXPKH-V-SSP	15,000	9/16" MPI	0.375	0.359	2.30	6.44	1.37
3/4" O.D.	12MP7-MPBXPKDH-V-SSP	12MP7-MPBXPKH-V-SSP	15,000	3/4" MPI	0.375	0.375	2.40	6.67	1.18
1" O.D.	16MP7-MPBXPKDH-V-SSP	16MP7-MPBXPKH-V-SSP	15,000	1" MPI	0.375	0.375	2.40	7.45	1.99
Ultra High Flow (UH)									
3/4" O.D.	12MP7-MPBXPKDUH-V-SSP	12MP7-MPBXPKUH-V-SSP	10,000	3/4" MPI	0.500	0.469	3.20	6.86	1.37
1" O.D.	16MP7-MPBXPKDUH-V-SSP	16MP7-MPBXPKUH-V-SSP	10,000	1" MPI	0.500	0.500	3.80	8.48	2.18

Locking Devices – Add suffix “LD” to the end of the part number.
Example: 9MP7-MPBLPKH-V-SS-LD

Dimensions in inches/millimeters are for reference only, subject to change.



Materials of Construction



Item #	Description	Material
1	Handle	300 SER. SS
2	Set Screw	17-4PH-H900
3	Stop Collar, 180 Degree	300 SER. SS
4	Stem	17-4PH-H900
5	Panel Nut	300 SER. SS
6	Bearing Washer	Peek/30% Glass
7	O-ring	Fluorocarbon Rubber
8	Back Up Ring	PTFE
9	Ball Seat Assembly	316SS/Arlon
10	Belleville Washer	302SS
11	Packing Washer	316SS
12	Back Up Washer	PTFE
13	Body Bushing	Ampco 45
14	Trunion, 180 Degree	316SS
15	Bottom Bushing	Ampco 45
16	Body	316SS
17	O-ring	Fluorocarbon Rubber
18	O-ring	Fluorocarbon Rubber
19	Seat Gland	316SS
20	Bottom Gland	316SS

How to Order MPB Series Valves

The correct part number is easily derived from the following example and ordering chart. The nine product characteristics required are coded as shown in the chart.

The following example describes an MPB Series, three-way diverter ball valve with a .375" orifice, fluorocarbon rubber seals, 1/4" MPI medium pressure inverted connections on all ports and the optional lock out device.

Example:

4MP7		MPBXPKDH					V	SSP	LD
Inlet/Outlet Connection Size	Connection Type	Valve Series	Valve Type	Seat Material	Three-Way Valve Type	Orifice Size	Seal Material	Body Material	Options
Inlet / Outlet Connection Size	Connection Type	Valve Series		Seat Material		Orifice Size	Packing Material	Body Material	Options (See Below)
2* 1/8"	F Female Pipe	MPB		PK PEEK		Blank .187"	V*** Fluorocarbon Rubber	SSP Stainless Steel	
4 1/4"	MP7 Parker MPI™					H .375"	KZ Highly Fluorinated Fluorocarbon Rubber		
6 3/8"	MF Female Cone & Thread					UH .500"	BN Nitrile Rubber		
9** 9/16"			Valve Type		Three-Way Valve Type		EPR Ethylene Propylene Rubber		
12 3/4"			L 2-Way		Blank Selector				LD Lock out Device
16 1"			X 3-Way		D Diverter				SRH Spring Return Handle
									ACT Actuated

* Female Pipe Only

** MP7 and MF only

*** Standard packing material

MPB

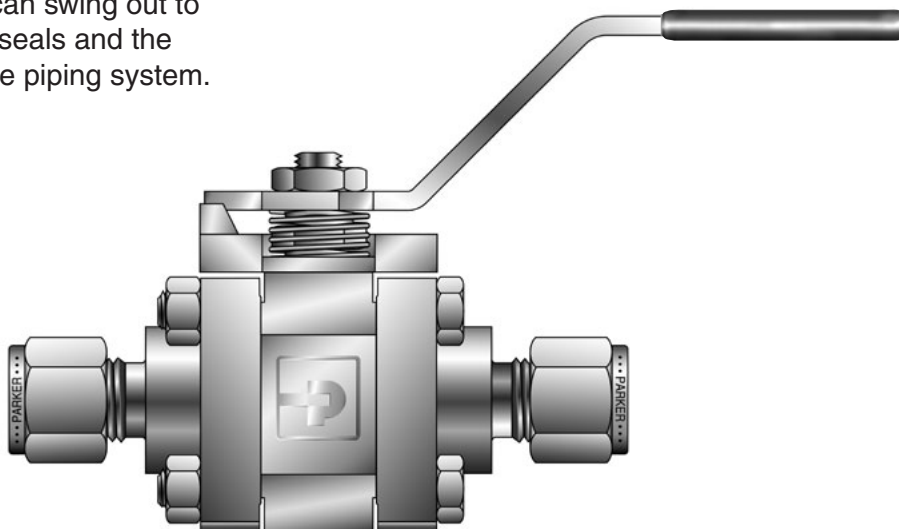
How to Order Options

Lock Out Devices – add the suffix **-LD** to the end of the part number to order factory mounted on the valve.

Actuated – Contact factory for options.

Introduction

Parker's three-piece SWB Series Ball Valves are durable valves that can handle the pressure and piping loads. The center section can swing out to quickly and easily replace seats, seals and the ball without major disruption to the piping system.



Model Shown: 8Z-SWB8L-RT-BN-SS

SWB

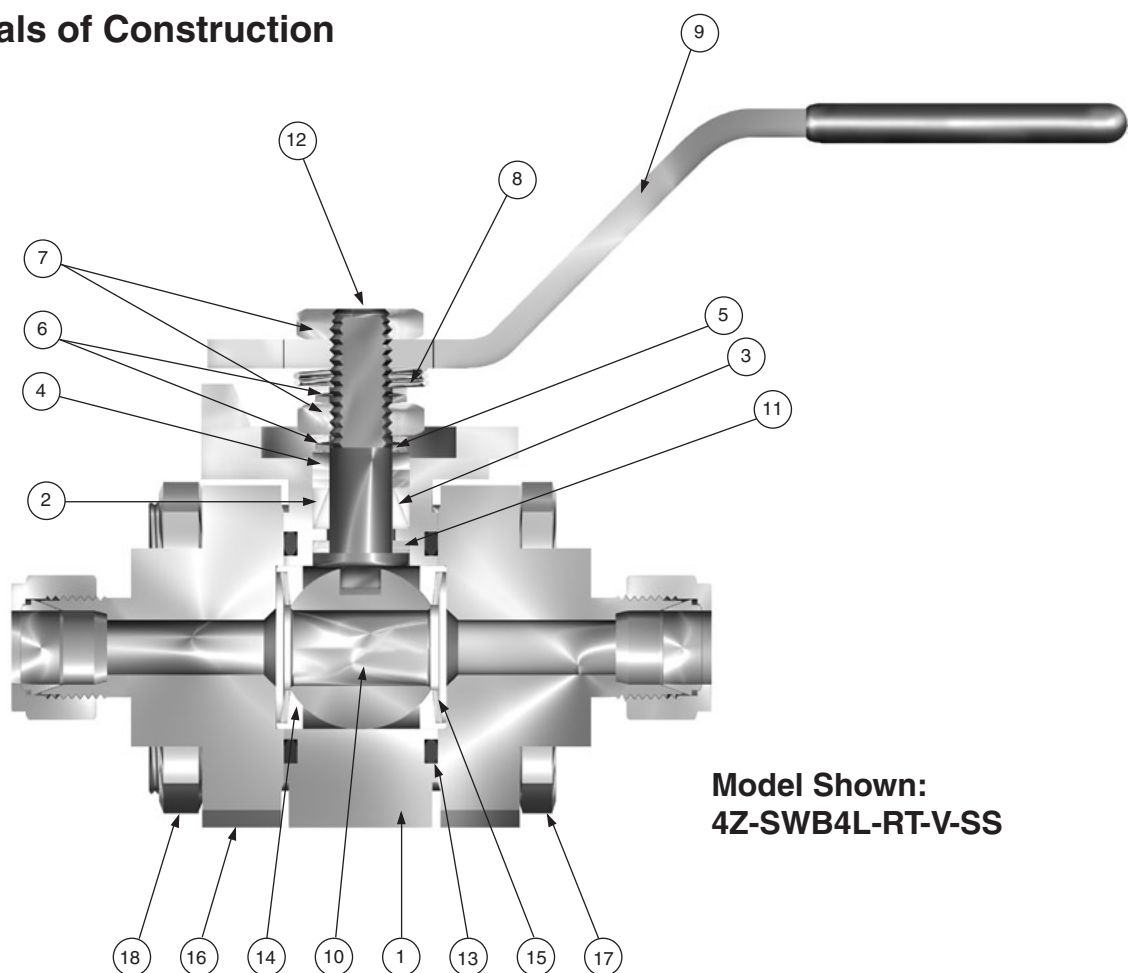
Features

- ▶ Ultra low internal volume
- ▶ Free floating ball design allows for seat wear compensation
- ▶ Self-compensating stem seal
- ▶ Spring-loaded seats
- ▶ Blow out resistant stem
- ▶ Fully enclosed body bolting
- ▶ Four bolt construction
- ▶ ISO-type actuator mounting design
- ▶ Pneumatic and electric actuation options
- ▶ 100% factory tested

Specifications

Body Materials	Stainless Steel
Seat Materials	Reinforced PTFE PEEK (size 4 only)
Seal Materials	Nitrile Rubber Ethylene Propylene Rubber Fluorocarbon Rubber PTFE Grafoil® (size 4 only)
Flow Data	C_v : 1.1 to 35.0
Pressure Ratings	2500 psig (172 bar)
Temperature Ratings — Seats	
Reinforced PTFE Seats	-65°F to 450°F (-54°C to 232°C)
PEEK Seats	-65°F to 600°F (-54°C to 316°C)
Temperature Ratings — Seals	
Nitrile Rubber Seals	-40°F to 250°F (-40°C to 121°C)
Ethylene Propylene Rubber Seals	-65°F to 300°F (-54°C to 149°C)
Fluorocarbon Rubber Seals	-15°F to 400°F (-26°C to 204°C)
PTFE Seals	-65°F to 350°F (-54°C to 177°C)
Grafoil® Seals	-65°F to 600°F (-54°C to 316°C)

Materials of Construction



Model Shown:
4Z-SWB4L-RT-V-SS

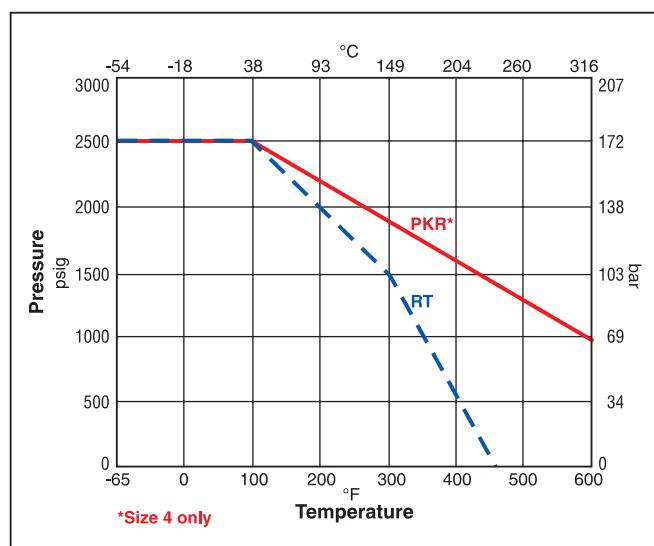
SWB

Materials of Construction

Item #	Part	Qty	Material
1	Body	1	ASTM A 351 Grade CF3M
2	Lower Packing	1	PTFE
3	Upper Packing	1	PTFE
4	Packing Support	2	PEEK
5	Packing Gland	1	ASTM A 276 Type 304
6	Stem Spring	4	ASTM A 666 Type 301
7	Stem Hex Nut	2	ASTM A 276 Type 304
8	Grounding Spring	1	ASTM A 276 Type 304
9	Handle Assembly	1	ASTM A 276 Type 304; Vinyl Covered
10	Ball	1	ASTM A 276 Type 316
11	Thrust Washer	2	PEEK
12	Stem	1	ASTM A 276 Type 316
13	Body Seal	2	Fluorocarbon Rubber*
14	Seat	2	Reinforced PTFE, PEEK*
15	Seat Spring	2	ASTM A 666 Type 301
16	End Flanges	2	ASTM A 351 Grade CF3M
17	Body Bolts	4	ASTM A 193 Grade B8M Class 2
18	Body Bolt Nuts	4	ASTM A 194 Grade 8M

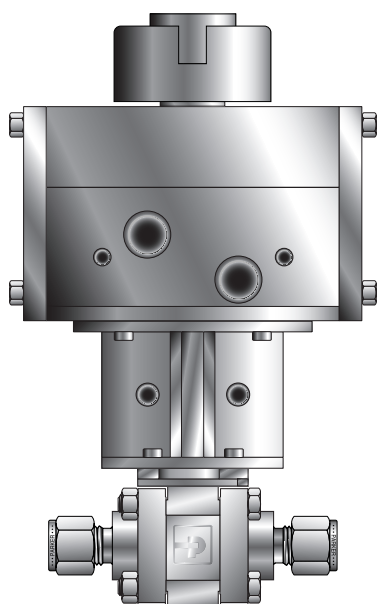
*Optional body seal materials are described in the [How to Order](#) section.

Pressure vs. Temperature

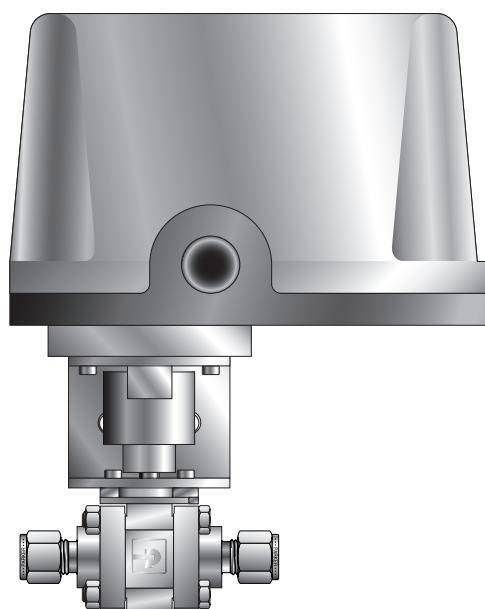


Note: This Pressure versus Temperature chart reflects the use of indicated seat materials in Stainless Steel valves without consideration of seal materials. When combining seat and seal materials, the most restrictive temperature rating of the seats or seals becomes the limiting factor on temperature range. Please refer to [page 32](#) for seal temperature ranges.

SWB

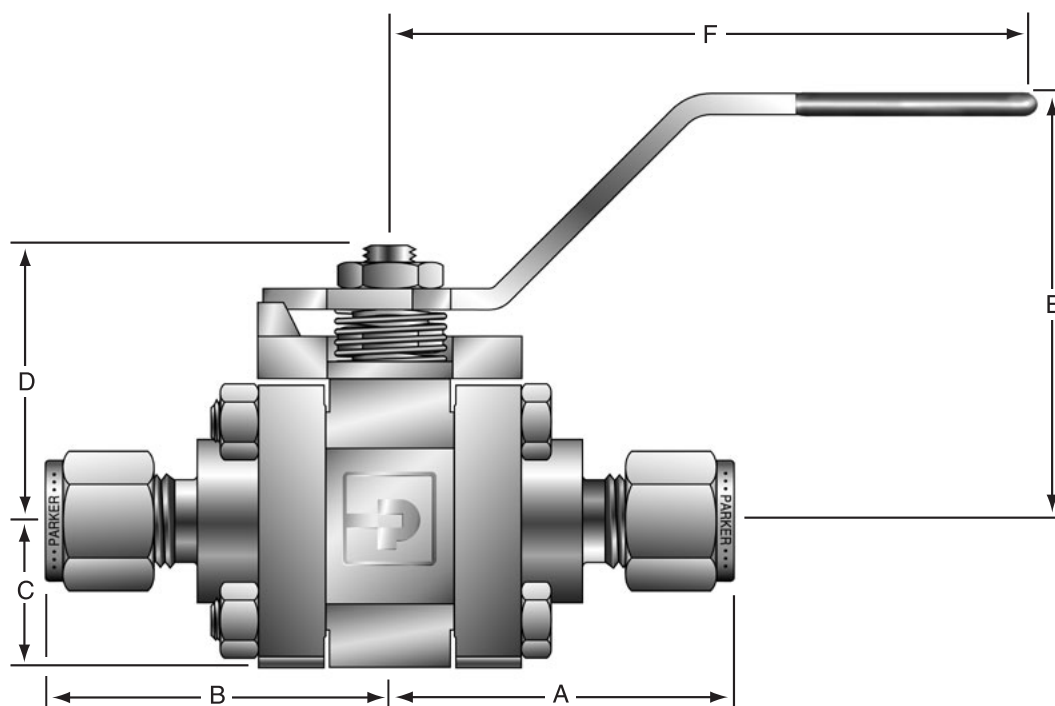


Pneumatic Actuated Model Shown:
8Z-SWB8L-RT-V-SS-62AD



Electric Actuated Model Shown:
8A-SWB8L-RT-V-SS-71

Dimensions / Flow Data



SWB

Basic Part Number	Flow Data					Dimensions Inches (mm)										
	Orifice		C_v	X_T^*	A†		B†		C		D		D		F	
	Inch	mm			Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
4Z(A)-SWB4L	0.19	4.8	1.1	0.19	1.59	40.4	1.59	40.4								
4F-SWB4L	0.28	7.1	2.9	0.29	1.09	27.7	1.09	27.7	0.68	17.3	1.28	32.5	2.00	50.8	3.00	76.2
6Z(A)-SWB4L	0.28	7.1	4.5	0.19	1.59	40.4	1.59	40.4								
6F-SWB8L	0.44	11.2	8.2	0.35	1.29	32.8	1.29	32.8								
8Z(A)-SWB8L	0.41	10.4	6.4	0.35	2.03	51.6	2.03	51.6								
8F-SWB8L	0.44	11.2	8.2	0.26	1.29	32.8	1.29	32.8	0.89	22.6	1.54	39.1	2.36	59.9	3.94	100.1
8W-SWB8L	0.41	10.4	6.4	0.35	1.29	32.8	1.29	32.8								
8PBW1-SWB8L	0.44	11.2	8.2	0.26	1.35	34.3	1.35	34.3								
8PSW-SWB12L	0.52	13.2	13.5	0.34	1.35	34.3	1.35	34.3								
12Z(A)-SWB12L	0.56	14.2	14.7	0.28	2.03	51.6	2.03	51.6								
12F-SWB12L	0.56	14.2	14.7	0.28	1.39	35.3	1.39	35.3	1.06	26.9	1.81	46.0	2.59	65.8	3.94	100.1
12W-SWB12L	0.56	14.2	14.7	0.28	1.39	35.3	1.39	35.3								
12PBW1-SWB12L	0.56	14.2	14.7	0.28	1.37	34.8	1.37	34.8								
12PSW-SWB16L	0.88	22.4	35.0	0.29	1.95	49.5	1.95	49.5								
16Z(A)-SWB16L	0.88	22.4	35.0	0.29	2.68	68.1	2.68	68.1								
16F-SWB16L	0.88	22.4	35.0	0.29	1.79	45.5	1.79	45.5	1.25	31.8	2.30	58.4	3.00	76.2	5.71	145.0
16W-SWB16L	0.88	22.4	35.0	0.29	1.79	45.5	1.79	45.5								
16PBW1-SWB16L	0.88	22.4	35.0	0.29	1.81	46.0	1.81	46.0								

* Tested in accordance with ISA S75.02. Gas flow will be choked when $P_1 - P_2 / P_1 = x_T$.

† For CPI™ and A-LOK®, dimensions are measured with nuts in the finger tight position.

Dimensions in inches/millimeters are for reference only, subject to change.

How to Order

The correct part number is easily derived from the following example and ordering chart. The four product characteristics required are coded as shown in the chart.

The example below describes a SWB8L Two-Way Ball Valve with 1/2" A-LOK® end connections for ports 1 and 2, reinforced PTFE seats, Nitrile rubber body seals, and stainless steel construction.

***Note:** If ports 1 and 2 are the same, eliminate the port 2 designator.

Example:

8A			-	SWB8L		-	RT	-	BN	-	SS
			-			-		-		-	
Port Size	Port 1*	Port 2*		Valve Series	Valve Configuration		Seat Material		Seal Material		Body Material
Port Size	Port 1*	Port 2*		Valve Series	Valve Configuration		Seat Material		Seal Material		Body Material
4	Z	CPI™ Tube 1/8" Female NPT		SWB4	L 2-Way	PKR	PTFE Lubricated	T	PTFE	SS	Stainless Steel
6	A	A-LOK® Tube		SWB8			PEEK (size 4 only)	BN	Nitrile Rubber		
8	F	Female NPT		SWB12		RT	Glass Reinforced PTFE	EPR	Ethylene Propylene Rubber		
12	W	Tube Socket Weld		SWB16				V	Fluorocarbon Rubber		
16	PSW	Pipe Socket Weld						G	Grafoil® Gasket (size 4 only)		
	PBW1	Pipe Buttweld (Schedule 10)									

If ports 1 and 2 are the same, eliminate the port 2 designator.

Note: Upper and Lower PTFE packing is replaced with PEEK when valves are ordered with Grafoil® Seals.

How to Order Options

Examples

Lever Lock-Out Devices –

Add the suffix -LD to the end of the part number to order directly on the valve.
For field installation, order part number as shown in the example.

4F-SWB8L-RT-V-SS-LD
SWB8L-HANDLE-LOCKING

Oval Handles – Add the suffix -S to the end of the part number.

8A-SWB8L-RT-T-SS-S

Oval Handle Lock-Out Devices –

Add the suffix -LD to the end of the part number to order directly on the valve.
For field installation, order part number as shown in the example.

6F-SWB8L-RT-V-SS-S-LD
SWB8L-OVAL-LOCKING- HANDLE

Pneumatic Actuators – For detailed actuator information, refer to the Pneumatic Actuators section of this catalog.

For factory assembly, add the actuator part number as the suffix to the valve part number.

For field installation, specify the the actuator desired.

The appropriate mounting hardware may be obtained by adding the valve series and actuator size to the prefix MK-.

8F-SWB8L-RT-BN-SS-61AC-2
61AC-2

MK-SWB8L-61

Electric Actuators – For detailed actuator information, refer to the Electric Actuators section of this catalog.

For factory assembly, add the actuator part number as the suffix to the valve part number.

For field installation, specify the actuator desired.

The appropriate mounting hardware may be obtained by adding the valve series and actuator series to the prefix MK-.

8A-SWB8L-RT-EPR-SS-71A
71A

MK-SWB8L-70.

Grafoil® is a registered trademark of UCAR Carbon Technology Corporation

SWB

Introduction

Parker 60 Series spring return (AC/AO) or double acting (AD) rack and pinion actuators are compact, simply designed devices that are quality engineered to provide high torque outputs and a high cycle, trouble-free life.

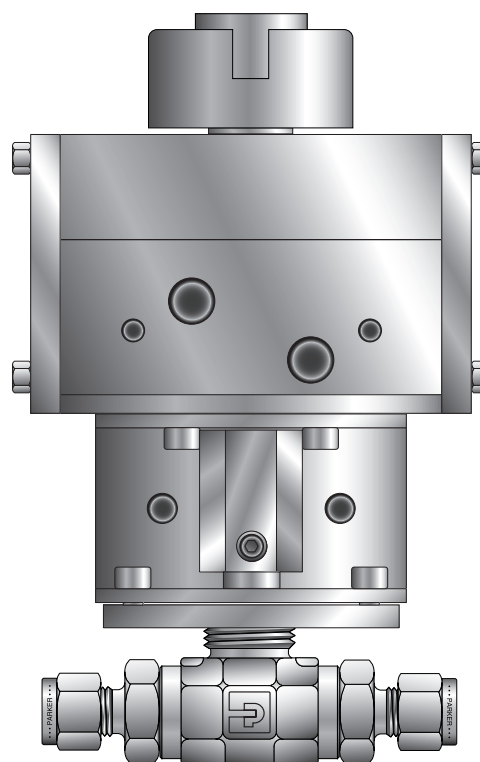
A compact, dual opposed rack and pinion design and guide band suspension combine to produce a symmetrically balanced, center mount actuator. In addition, the actuator has a short powerful stroke, rapid response, and fully concentric operating load capability which ensures optimum performance.

Features

- ▶ Three point suspension system uses carbon filled PTFE guide bands for piston alignment and rack support
- ▶ Dual opposed piston design uses air pressure on two pistons to deliver a balanced force to the pinion gear
- ▶ Patented balanced piston design results in even distribution of bearing loads and eliminates piston tilting
- ▶ Multiple spring concept permits actuator use at 40 to 120 psig (2.8 to 8.3 bar) air supply requirements
- ▶ Suitable for use with dry or lubricated air, non-corrosive gas, or light hydraulic oil
- ▶ Aluminum alloy body construction with two component polyurethane coating
- ▶ Manual override

Operation

Actuators are manufactured with an integral air manifold and internal porting. The air manifold is designed for direct mounting of solenoid valves. This eliminates the need for external tubing and simplifies installation. For applications not requiring a solenoid valve, the air manifold inlet ports are marked "A" and "B". Air inlet port "A" will rotate the actuator counter-clockwise. Spring return actuators fail clockwise.



Model Shown: 4Z-B6LJ-V-SS-61AD

Specifications

Operating Pressure

90° Models: 40 to 120 psig (2.8 to 8.3 bar) maximum

AC – Normally Closed Spring Return

AD – Double Acting

AO – Normally Open Spring Return

180° Models: 80 psig (5.5 bar) maximum

ACX – Spring Return

ADX – Double Acting

Temperature Range

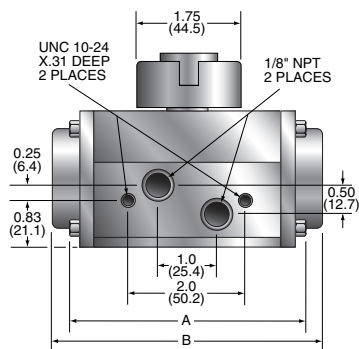
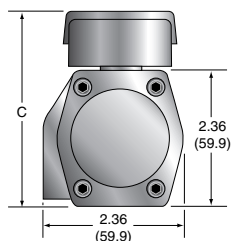
-4°F to 175°F (-20°C to 79°C)

Optional high and low temperature ranges available

Options

- ▶ Solenoid valve
- ▶ Rotary limit switch with valve position indicator
- ▶ Breather block
- ▶ Dual mount actuator

Dimensional Data for 61 Model



61 Actuator

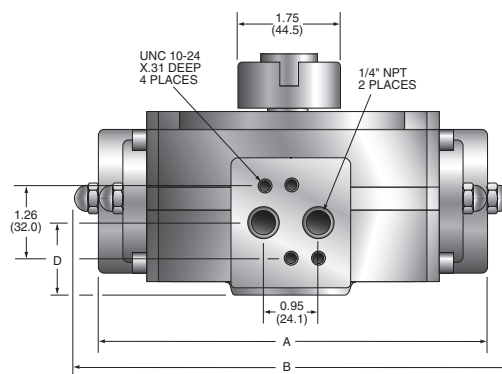
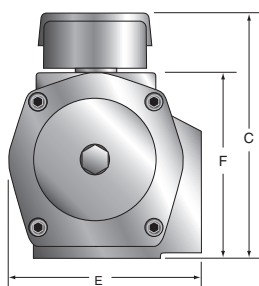
() Denotes dimensions in millimeters

Dim	61AD		61AC/O		61ADX		61ACX	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm
A	4.06	103.1	—	—	6.10	154.9	—	—
B	—	—	4.65	118.1	—	—	8.50	215.9
C1	3.38	85.9	3.38	85.9	3.38	85.9	3.38	85.9
C2	2.36	59.9	2.36	59.9	2.36	59.9	2.36	59.9

C1 – Single Mount, C2 – Dual Mount

Dimensions in inches/millimeters are for reference only, subject to change.

Dimensional Data for 62, 63, 64, 65, 66, 68 and 69 Models



Model	A		B		C				D		E		F	
	Inch	mm	Inch	mm	Single Mount		Dual Mount		Inch	mm	Inch	mm	Inch	mm
					Inch	mm	Inch	mm						
62AD	6.26	159.0	—	—	4.17	105.9	3.15	80.0	1.26	32.0	2.91	73.9	3.15	80.0
62AC/O	—	—	6.77	172.0	4.17	105.9	3.15	80.0	1.26	32.0	2.91	73.9	3.15	80.0
63AD	7.09	180.1	—	—	4.68	118.9	3.86	98.0	1.32	33.5	3.39	86.1	3.66	93.0
63AC/O	—	—	8.03	204.0	4.68	118.9	3.86	98.0	1.32	33.5	3.39	86.1	3.66	93.0
ADX64	6.34	161.0	—	—	5.00	127.0	3.98	101.1	1.69	42.9	4.27	108.5	3.98	101.1
ACX64	—	—	7.17	182.1	5.00	127.0	3.98	101.1	1.69	42.9	4.27	108.5	3.98	101.1
65AD	7.83	198.9	—	—	5.15	130.8	4.13	104.9	1.54	39.1	3.86	98.0	4.13	104.9
65AC/O	—	—	9.8	248.9	5.15	130.8	4.13	104.9	1.54	39.1	3.86	98.0	4.13	104.9
66AD	8.7	221.0	—	—	5.67	144.0	4.65	118.1	1.59	40.4	4.25	108.0	4.65	118.1
66AC/O	—	—	10.51	267.0	5.67	144.0	4.65	118.1	1.59	40.4	4.25	108.0	4.65	118.1
69AD	11.14	283.0	—	—	6.65	168.9	5.63	143.0	1.99	50.5	5.04	128.0	5.63	143.0
69AC/O	—	—	14.17	359.9	6.65	168.9	5.63	143.0	1.99	50.5	5.04	128.0	5.63	143.0

Dimensions in inches/millimeters are for reference only, subject to change.

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Valve Dimensional Data

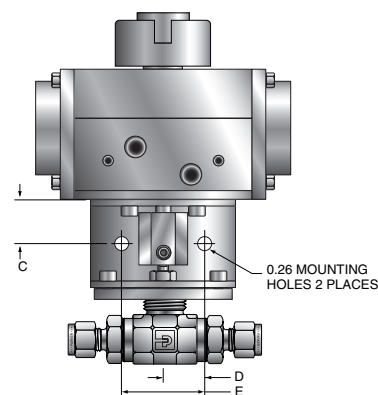
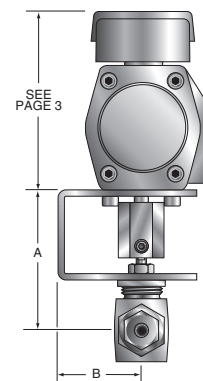
Valve Series	A		B		C		D		E	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
B2	2.23	56.6								
B6	2.49	63.2								
B8	2.91	73.9								
MB2	2.33	59.2	1.61	40.9	0.80	20.3				
MB4	2.33	59.2								
MB6	2.48	63.0					0.75	19.1	1.50	38.1
HB4	2.70	68.6								
SWB4	2.57	65.2								
SWB8	2.79	70.9	1.25	31.7	0.82	20.08				
SWB12	2.95	74.9								
SWB16	3.14	79.7								

Dimensions in inches/millimeters are for reference only, subject to change.

Recommended Actuators*

Valve Series	Double Acting AD	Spring Return AO	Spring Return AC
B2LJ	61AD	61AO-2	61AC-2
B2LJ2	61AD	61AO-2	61AC-2
B2XJ	61ADX	61ACX-2	61ACX-2
B2XJ2	61ADX	61ACX-2	61ACX-2
B6LJ	61AD	61AO-2	61AC-2
B6LJ2	61AD	61AO-2	61AC-2
B6LS2	61AD	61AO-2	61AC-2
B6LPKR	61AD	61AO-2	61AC-2
B6LSPKR	61AD	61AO-2	61AC-2
B6XJ	61ADX	61ACX-2	61ACX-2
B6XJ2	61ADX	61ACX-2	61ACX-2
B6XS2	61ADX	61ACX-2	61ACX-2
B6XPKR	61ADX	61ACX-2	61ACX-2
B6XSPKR	61ADX	61ACX-2	61ACX-2
B8LJ	61AD	61AO-2	61AC-2
B8LJ2	61AD	62AO-3	62AC-3
B8LS2	61AD	62AO-3	62AC-3
B8LPKR	61AD	62AO-3	62AC-3
B8LSPKR	61AD	62AO-3	62AC-3
B8XJ	61ADX	61ACX-2	61ACX-2
B8XJ2	61ADX	ACX64-3	ACX64-3
B8XS2	61ADX	ACX64-3	ACX64-3
B8XPKR	61ADX	ACX64-3	ACX64-3
B8XSPKR	61ADX	ACX64-3	ACX64-3
HB4LPKR	61AD	62AO-3	62AC-3
HB4LK	61AD	61AO-2	61AC-2
HB4XPKR	61ADX	ACX62-3	ACX62-3
HB4XK	61ADX	61ACX-2	61ACX-2
MB2A	61AD	61AO-2	61AC-2
MB2L	61AD	61AO-2	61AC-2
MB2X	61ADX	61ACX-2	61ACX-2
MB4A	61AD	61AO-2	61AC-2
MB4L	61AD	61AO-2	61AC-2
MB4X	61ADX	61ACX-2	61ACX-2
MB6A	61AD	61AO-2	61AC-2
MB6L	61AD	61AO-2	61AC-2
MB6X	61ADX	61ACX-2	61ACX-2
SWB4	61AD	61AO-2	61AC-2
SWB8	61AD	62AO-3	62AC-3
SWB12	61AD	62AO-3	62AC-3
SWB16	62AD	63AO-3	63AC-3

* With 60 psig (4.1 bar) actuation pressure.



Model Shown:
4Z-B6LJ-V-SS-61AC-2

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90° Models (AC, AO, and AD)

Performance Characteristics

Series	Bore		Stroke		Weight				Operating Time	Air Consumption		Air Consumption	
					AD		AC/AO			in³		cc	
	Inch	mm	Inch	mm	lb	kg	lb	kg		sec	Port A	Port B *	Port A
61	1.8	45.7	0.5	12.7	1.3	0.6	1.5	0.7	0.4	3.1	3.7	50.8	60.7
62	2.2	55.9	0.6	15.2	2.9	1.3	3.7	1.7	0.5	6.1	6.7	100.0	109.8
63	2.8	71.1	0.7	17.8	4.0	1.8	5.3	2.4	0.7	9.8	13.4	160.7	219.7
65	3.1	78.7	0.9	22.1	5.3	2.4	7.9	3.6	1.1	20.1	22.0	329.5	360.7
66	3.6	91.4	1.0	25.4	6.8	3.1	10.1	4.6	1.2	21.4	29.9	350.8	490.2

*Double acting only

Dimensions in inches/millimeters are for reference only, subject to change.

AD Torques

Series	40 psig (2.8 bar)		60 psig (4.1 bar)		80 psig (5.5 bar)		100 psig (6.9 bar)	
	in-lb	Nm	in-lb	Nm	in-lb	Nm	in-lb	Nm
61	59	6.7	89	10.1	119	13.4	149	16.8
62	109	12.3	165	18.6	220	24.9	276	31.2
63	205	23.2	309	34.9	413	46.7	518	58.5
65	312	35.2	471	53.2	630	71.2	789	89.1
66	461	52.1	696	78.6	930	105.1	1165	131.6

AC and AO Torques

Series	Spring Set	Air Torque								Spring Torque	
		40 psig (2.8 bar)		60 psig (4.1 bar)		80 psig (5.5 bar)		100 psig (6.9 bar)			
		in-lb	Nm	in-lb	Nm	in-lb	Nm	in-lb	Nm	in-lb	Nm
61	2	—	—	23	2.6	55	6.2	87	9.8	41	4.6
62	2	44	5.0	103	11.6	162	18.3	220	24.9	39	4.4
	3	8	0.9	66	7.5	126	14.2	185	20.9	58	6.6
	4	—	—	31	3.5	90	10.2	149	16.8	78	8.8
	5	—	—	—	—	54	6.1	113	12.8	98	11.1
	6	—	—	—	—	18	2.0	77	8.7	117	13.2
63	2	82	9.3	193	21.8	304	34.3	413	46.7	74	8.4
	3	15	1.7	126	14.2	236	26.7	346	39.1	110	12.4
	4	—	—	58	6.6	169	19.1	279	31.5	146	16.5
	5	—	—	—	—	101	11.4	212	24.0	183	20.7
	6	—	—	—	—	34	3.8	144	16.3	220	24.9
65	2	117	13.2	285	32.2	453	51.2	622	70.3	117	13.2
	3	10	1.1	178	20.1	347	39.2	515	58.2	175	19.8
	4	—	—	72	8.1	240	27.1	408	46.1	234	26.4
	5	—	—	—	—	133	15.0	301	34.0	292	33.0
	6	—	—	—	—	26	2.9	195	22.0	351	39.7
66	2	192	21.7	441	49.8	690	78.0	939	106.1	161	18.2
	3	43	4.9	293	33.1	542	61.2	790	89.3	242	27.3
	4	—	—	143	16.2	392	44.3	641	72.4	323	36.5
	5	—	—	—	—	244	27.6	492	55.6	403	45.5
	6	—	—	—	—	95	10.7	344	38.9	484	54.7

Pneu
Act

180° Models (ACX and ADX)

Performance Characteristics

Series	Bore		Stroke		Weight				Operating Time	Air Consumption		Air Consumption	
					AD		AC			in³		cc	
	Inch	mm	Inch	mm	lb	kg	lb	kg		sec	Port A	Port B*	Port A
61	1.8	45.7	1.0	25.4	1.9	0.9	2.4	1.1	0.8	4.5	5.7	73.8	93.4

*Double acting only

Dimensions in inches/millimeters are for reference only, subject to change.

ADX Torques

Series	40 psig (2.8 bar)		60 psig (4.1 bar)		80 psig (5.5 bar)	
	in-lb	Nm	in-lb	Nm	in-lb	Nm
61	59	6.7	89	10.1	119	13.4

ACX Torques

Series	Spring Set	Air Torque						Spring Torque	
		40 psig (2.8 bar)		60 psig (4.1 bar)		80 psig (5.5 bar)			
		in-lb	Nm	in-lb	Nm	in-lb	Nm	in-lb	Nm
61	2	—	—	25	2.8	57	6.4	39	4.4

How to Order Actuators

Factory Assembled

Add the actuator model designation as a suffix to the ball valve part number.

Example: 4Z-B6LJ2-SS-61AC-2. Describes a B6 ball valve with a normally closed actuator.

For Field Assembly

Simply specify the actuator.

Example: 65AC-3. Mounting bracket kits are required when mounting actuators to valves.

With Mounting Brackets

Specify the ball valve series and seat material followed by the actuator.

Examples: B6LJ-61AO-2, MB6XPFA-61ACX, SWB12LRT-62AC-3

Options

High Temperature Seals – Extends the high temperature from 175°F (79°C) to 250°F (121°C) and to 400°F (204°C) on special Series 62 and 63 90° models.

Low Temperature Seals – Extends the low temperature from –4°F (-20°C) to –40°F (-40°C).

Solenoid Valve (Single coil) – Mounts directly to the actuator inlet manifold. NEMA 4 or 7 housings with voltages of 24 VDC, 120 VAC, and 240 VAC. A manual override is standard.

Limit Switch – Rugged, fully enclosed unit contains two SPDT 1A-125VAC/1A-24VDC proximity switches operated by two independently adjustable cams on a rotating shaft coupled directly to the actuator auxiliary drive. Features a visual valve position indicator. Meets NEMA 4, 4X, 7, and 9 classifications for weather-resistant and hazardous locations.

Breather Block – A direct mount diverter module redirects instrument quality air to the spring chamber during the spring stroke (fail stroke) of AC and AO actuators. Ideal for corrosive, wet, or dusty environments. Also improves spring stroke speed and allows the solenoid valve to be mounted to it.

Dual Mount Actuator – Two valves may be actuated with a single actuator. Available with both valves open, both closed, or one open and one closed.

NOTE: Parker pneumatically actuated B Series Ball Valves should be ordered with elastometric stem packing and seals or the optional live-loaded PTFE packing. This reduces the need for any further packing adjustment after receipt from the factory.

How to Order Options

High Temperature Seals – Add the suffix **–HT** to the end of the part number for service up to 250°F (121°C). Add the suffix **–HT4** to the end of the part number for service up to 400°F (204°C). **NOTE:** The **–HT4** option is only available on series 62 and 63 90° models. **Example:** 2F-HB4LK-BN-SS-61AD-**HT**

Low Temperature Seals – Add the suffix **–LT** to the end of the part number.

Example: 4A-MB4LPFA-SS-61AC-2-**LT**

Accessories – Add one of the following suffixes to the end of the part number.

Example: 16F-SWB16L-RT-T-SS-63AC-3-**2D**

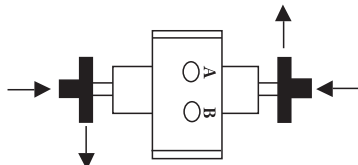
Suffix	Accessory
Single Option	
-1A	Breather Block
-1B	Solenoid Valve (NEMA 4, 120 VAC)
-1C	Solenoid Valve (NEMA 7, 120 VAC)
-1D	Solenoid Valve (NEMA 4, 24 VDC)
-1E	Solenoid Valve (NEMA 7, 24 VDC)
-1F	Solenoid Valve (NEMA 4, 240 VAC)
-1G	Solenoid Valve (NEMA 7, 240 VAC)
-4H	Limit Switch – Two SPDT switches with mounting kit
Double Option	
-2A	Breather Block, Solenoid Valve (NEMA 4, 120 VAC)
-2B	Breather Block, Solenoid Valve (NEMA 7, 120 VAC)
-2C	Breather Block, Solenoid Valve (NEMA 4, 24 VDC)
-2D	Breather Block, Solenoid Valve (NEMA 7, 24 VDC)
-2E	Breather Block, Solenoid Valve (NEMA 4, 240 VAC)
-2F	Breather Block, Solenoid Valve (NEMA 7, 240 VAC)
-5G	Limit Switch, Solenoid Valve (NEMA 4, 120 VAC)
-5H	Limit Switch, Solenoid Valve (NEMA 7, 120 VAC)
-5J	Limit Switch, Solenoid Valve (NEMA 4, 24 VDC)
-5K	Limit Switch, Solenoid Valve (NEMA 7, 24 VDC)
-5L	Limit Switch, Solenoid Valve (NEMA 4, 240 VAC)
-5M	Limit Switch, Solenoid Valve (NEMA 7, 240 VAC)
Triple Option	
-6A	Breather Block, Limit Switch, Solenoid Valve (NEMA 4, 120 VAC)
-6B	Breather Block, Limit Switch, Solenoid Valve (NEMA 7, 120 VAC)
-6C	Breather Block, Limit Switch, Solenoid Valve (NEMA 4, 24 VDC)
-6D	Breather Block, Limit Switch, Solenoid Valve (NEMA 7, 24 VDC)
-6E	Breather Block, Limit Switch, Solenoid Valve (NEMA 4, 240 VAC)
-6F	Breather Block, Limit Switch, Solenoid Valve (NEMA 7, 240 VAC)

Note: NEMA and voltage ratings apply only to Solenoid Valves.

Dual Mount Actuator – Add **–DVM** as a suffix to the end of the part number.

Example: 6A-B6LPKR-SS-61AC-2-**DVM**

With DVM dual mount valve options, the following are standard arrangements: Two-way valves are provided in their failed position (in their closed position with AD actuators). Three-way valves are provided as shown below. Contact the factory for details on other available options.



How to Order Mounting Bracket Kits

Add the valve series and actuator model designation as a suffix to **MK-**. **Example:** **MK-MB4L-61**

Describes a mounting kit for a MB Series ball valve with a 61 Series actuator.

Introduction

Parker 70, 80 and 90 Series Electric Actuators are designed for electric actuation of Parker's B Series, MB Series, HB Series, and SWB Series Ball Valves. They provide reliable, cost effective, remote valve actuation. The simplicity of design provides accessible and easy wiring installation. The convenience and accuracy of advanced modular electronics gives the user the ability to wire in accessories without all the hard wiring hassles. The master PC ("mother") board accepts plug-in modular ("daughter") boards to allow for a variety of accessory functions. Other than connecting a power source, there is no internal wiring to tangle with, ever. With a variety of accessories as well as superior actuator design, Parker's Ball Valves with the 70, 80 or 90 Series actuators are the obvious choice.

70 Series

Specifications

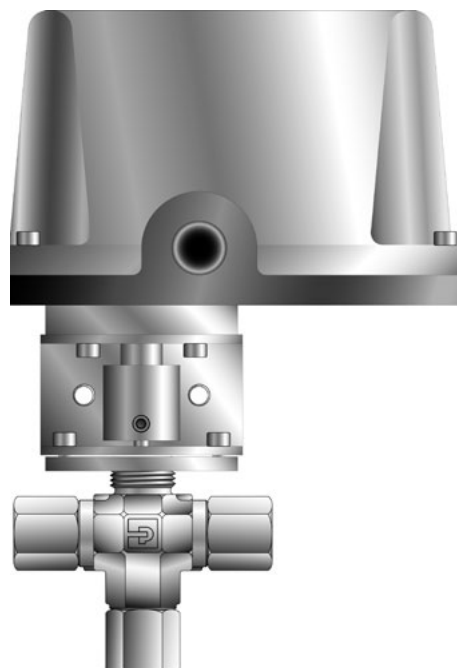
- ▶ Voltage: 24, 115 or 230 VAC (50/60 Hz); 12 or 24 VDC
- ▶ Torque: 150, 300, 600 in lb (17, 34, 68 N m)
- ▶ Enclosure: PVC composite
- ▶ Duty cycle: 25% (VAC models); 100% (VDC models)
- ▶ Actuator bolt pattern: ISO standard (5211)
- ▶ Conduit connection: 1/2" NPT
- ▶ Output shaft: Male, zinc plated steel
- ▶ Temperature limits (all models): 32°F to 150°F (0°C to 66°C); (-40°F [-40°C] minimum with heater and thermostat)

Features

- ▶ Single direction actuation
- ▶ PVC cover resists damage/UV radiation
- ▶ NEMA 4 (weatherproof), 4X (weatherproof with corrosion resistance)
- ▶ Hardened steel spur gear drive train provides consistent, long life performance
- ▶ Permanently lubricated gear train and bearings
- ▶ Low profile design/direct drive male output permit limited space installation
- ▶ Available for the B Series, MB Series, HB Series and SWB Series ball valves
- ▶ Available for two-way (90°) and three-way (180°) configurations
- ▶ Approximate weight: 6 lb (2.7 kg)
- ▶ CSA certified (Standard)
- ▶ Two Limit Switches: Single pole, double throw, rated for 1/3 HP, 10 amps @ 125/230 VAC, CSA certified

Options

- ▶ Additional limit switches and cams (specify up to 2)
- ▶ Heater and thermostat (For operation to -40°F [-40°C])



Model Shown:
4F-B6XJ-SS-71XA

70R Series

Specifications

- ▶ Same as 70 series

Features

- ▶ Bi-directional (reversing) actuation
- ▶ Position indicator

Options

- ▶ Same as 70 Series

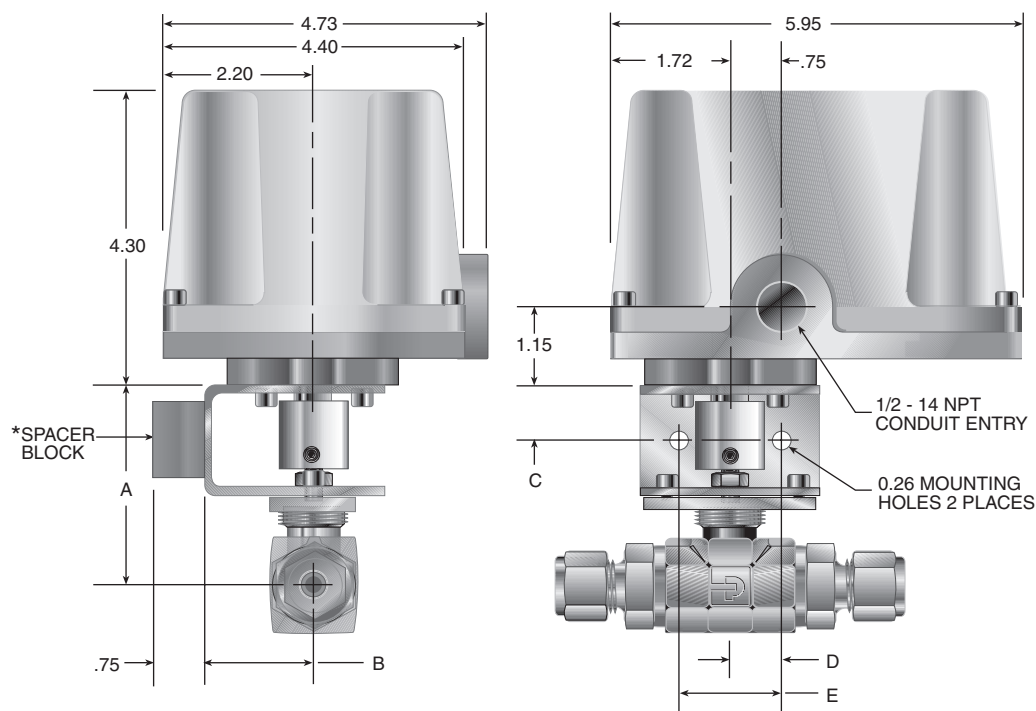
Additional Options

- ▶ Additional limit switches and cams (specify up to 2)
- ▶ Valve position indication

Materials of Construction

Part	Material
Cover	Composite, PVC
Base	Diecast zinc alloy
Gear Train	Hardened steel
Output Shaft	Zinc plated steel
Finish	Powder coated epoxy

70 Series Dimensional Data



Valve Type	A		B		C		D		E	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
B2	2.23	56.6								
B6	2.49	63.2								
B8	2.91	73.9								
MB2	2.33	59.2	1.61	40.9	0.80	20.3				
MB4	2.33	59.2								
MB6	2.48	63.0								
HB4	2.70	68.6					0.75	19.1	1.50	38.1
SWB4	2.57	64.3								
SWB8	2.79	70.9	1.25	31.7	0.82	20.8				
SWB12	2.95	74.9								
SWB16	3.14	79.8								

*Spacer block ordered separately, see page 48

Dimensions in inches/millimeters are for reference only, subject to change.

Actuator Model	Breakaway Torque in lb (N m)	Voltage	Duty Cycle	Cycle Time (sec)	Amps at Stall (Nominal)			Weight lb (kg)
					24 VAC	115 VAC	230 VAC	
71	150 (17.0)	24 VAC,	25%	5	5.2	1.3	0.7	6 (2.7)
72	300 (34.0)	115 VAC or		9	7.2	1.8	0.9	
73	600 (67.8)	230 VAC		16	7.2	1.3	0.7	

Actuator Model	Breakaway Torque in lb (N m)	Voltage	Duty Cycle	Cycle Time (sec)		Amps at Running Torque (Nominal)		Approx. Weight lb (kg)
				12 VDC	24 VDC	12 VDC	24 VDC	
72	300 (34.0)	24 VDC	100%	**	9	**	0.5	6 (2.7)
73	600 (67.8)	12 VDC or 24 VDC		16	16	1.3	0.5	

Note: Cycle times reflect 90° rotation. For 180° rotation, double the cycle time.

**12 VDC not available with this model.

80 Series

Specifications

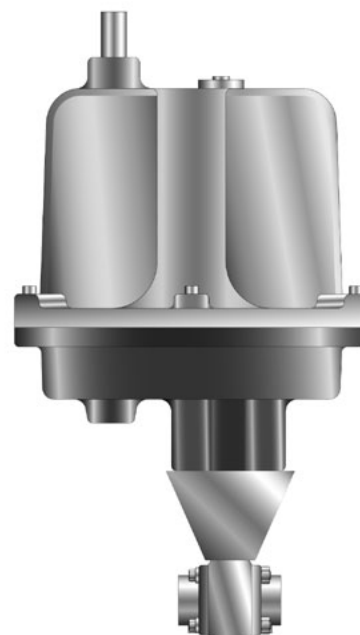
- ▶ Voltage: 115 or 230 VAC (50/60 Hz)
- ▶ Torque: 150, 300, 600 in lb (17, 34, 68 Nm)
- ▶ Enclosure: Epoxy coated cast aluminum
- ▶ Duty cycle: 75%
- ▶ Actuator bolt pattern: ISO standard (5211)
- ▶ Conduit connection: 1/2" NPT (2 places)
- ▶ Output drive: ISO compatible female drive output
- ▶ Temperature limits (all models): 32°F to 150°F (0°C to 66°C); (-40°F [-40°C] minimum with heater and thermostat)

Features

- ▶ Bi-directional actuation
- ▶ Mother/daughter board, modular electronics technology
- ▶ Circuit board readily accepts plug-in connectors
- ▶ Variety of plug-in accessory boards are available
- ▶ Easy installation, no hard-wiring required
- ▶ NEMA 4 (weatherproof), 4X (weatherproof with corrosion resistance), NEMA 7 (explosion proof, gases) & 9 (explosion proof, dust) – Class I, Div. I, Groups C & D; Class II, Div. I, Groups E, F, and G; Class III
- ▶ Highly efficient spur gear power train
- ▶ Lubrication: Permanently lubricated gear train and bearings
- ▶ Manual override
- ▶ Visual position indicator
- ▶ Available for the B Series, MB Series, HB Series and SWB Series ball valves
- ▶ Available for two-way (90°) and three-way (180°) configurations
- ▶ Approximate weight: 17 lb (7.7 kg)
- ▶ CSA certified (Option)
- ▶ Two Limit Switches: Single pole, double throw, rated for 1/3 HP, 10 amps @ 125/230 VAC, CSA certified

Options

- ▶ Additional limit switches and cams (specify up to 2)
- ▶ Heater and thermostat (For operation to -40°F [-40°C])
- ▶ CSA Certified



Model Shown:
8W-SWB8L-RT-V-SS-81CS2

Materials of Construction

Part	Material
Cover	Diecast aluminum alloy
Base	Diecast aluminum alloy
Gear Train	Hardened steel
Output Shaft	N/A
Finish	Powder coated epoxy

Testing

Actuator

All 70 and 80 Series Electric Actuators are factory tested for accurate cycle times and correct output signals at all applicable positions.

Valve

All valves are factory tested for internal and external leakage as described in their respective catalogs.

Valve / Actuator Assemblies

All valve/actuator assemblies are factory tested for proper valve actuation.

90 Series

Specifications

- ▶ Voltage: 24 VAC (50/60 Hz), 12 or 24 VDC
- ▶ Torque: 150, 300, 600 in lb (17, 34, 68 Nm)
- ▶ Enclosure: Epoxy coated cast aluminum
- ▶ Duty cycle: Continuous (after 1 hour duty cycle is reduced to 80%)
- ▶ Actuator bolt pattern: ISO standard (5211)
- ▶ Conduit connection: 3/4" NPT (3/4" to 1/2" reducing bushings included)
- ▶ Output drive: Square female drive output
- ▶ Temperature limits (all models): 32°F to 130°F (0°C to 54°C); (-40°F [-40°C] minimum with heater and thermostat)

Features

- ▶ Bi-directional actuation
- ▶ Mother/daughter board, modular electronics technology
- ▶ Circuit board readily accepts plug-in connectors
- ▶ Variety of plug-in accessory boards are available
- ▶ Easy installation, no hard-wiring required
- ▶ NEMA 4 (weatherproof), 4X (weatherproof with corrosion resistance), NEMA 7 (explosion proof, gases) & 9 (explosion proof, dust) – Class I, Div. I, Groups C & D; Class II, Div. I, Groups E, F, and G; Class III
- ▶ Highly efficient spur gear power train
- ▶ Lubrication: Permanently lubricated gear train and bearings
- ▶ Position feedback and holding brake to prevent back-driving on all models
- ▶ Visual position indicator
- ▶ Available for the B Series, MB Series, HB Series and SWB Series ball valves
- ▶ Available for two-way (90°) and three-way (180°) configurations
- ▶ Approximate weight: 17 lb (7.7 kg); Model 94 weighs 31 lb (14.1 kg)
- ▶ Two Limit Switches: Single pole, double throw, rated for 1/2 HP, 15 amps @ 125 VAC, CSA certified

Options

- ▶ Two additional limit switches and cams
- ▶ Heater and thermostat (For operation to -40°F [-40°C])
- ▶ Back-up powered control board

Materials of Construction

Part	Material
Cover	Diecast aluminum alloy
Base	Diecast aluminum alloy
Gear Train	Hardened steel
Output Shaft	N/A
Finish	Powder coated epoxy

Testing

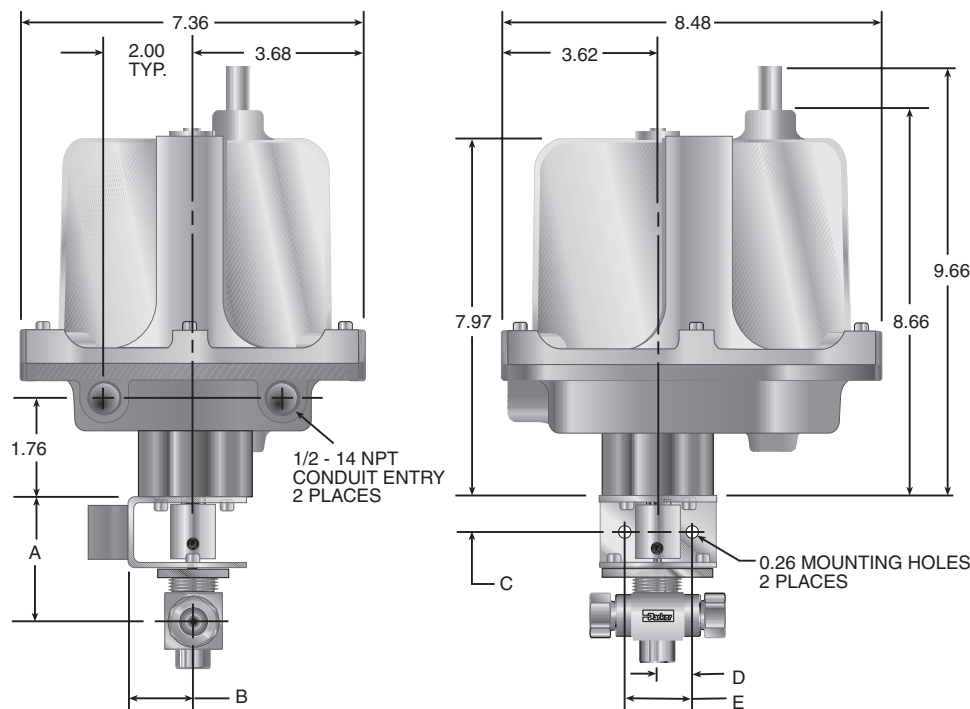
Valve

All valves are factory tested for internal and external leakage as described in their respective catalogs.

Valve / Actuator Assemblies

All valve/actuator assemblies are factory tested for proper valve actuation.

80 and 90 Series Dimensional Data



Valve Type	A		B		C		D		E	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
B2	2.23	56.6								
B6	2.49	63.2								
B8	2.91	73.9								
MB2	2.33	59.2	1.61	40.9	0.80	20.3				
MB4	2.33	59.2								
MB6	2.48	63.0					0.75	19.1	1.50	38.1
HB4	2.70	68.6								
SWB4	2.57	64.3								
SWB8	2.79	70.9	1.25	31.7	0.82	20.8				
SWB12	2.95	74.9								
SWB16	3.14	79.8								

Dimensions in inches/millimeters are for reference only, subject to change.

Actuator Model	Breakaway Torque in lb (Nm)	115 or 230 VAC		
		Cycle Time (sec)	Duty Cycle	Amp** Draw (@115 VAC)
81	150 (17.0)	10	75%	0.3
82	300 (34.0)	15		
83	600 (67.8)	30		

Actuator Model	Breakaway Torque in lb (Nm)	24 VAC		
		Cycle Time (sec)	Duty Cycle	Amp** Draw (@115 VAC)
91	150 (17.0)	5	100%	1.5
92	300 (34.0)	10		
93	600 (67.8)	15		

Actuator Model	Breakaway Torque in lb (Nm)	12 VDC		
		Cycle Time (sec)	Duty Cycle	Amp** Draw (@115 VAC)
91	150 (17.0)	5	100%	1.9
92	300 (34.0)	10		
93	600 (67.8)	15		

Actuator Model	Breakaway Torque in lb (Nm)	24 VDC†		
		Cycle Time (sec)	Duty Cycle	Amp** Draw (@115 VAC)
91	150 (17.0)	3	100%	2.4
92	300 (34.0)	5		
93	600 (67.8)	8		

NOTE: Cycle times reflect 90° rotation. For 180° rotation, double the cycle time.

**Amps rated at full running torque. Amp draws shown are for 115 VAC and 12VDC only. For other voltages, consult the factory.

†24 VDC cycle time and amp draw are half of 12 VDC.

Duty Cycle: The percentage of time an electric actuator may operate in relation to the time it must rest. It equals “on time” divided by total elapsed time, multiplied by 100. For example, an actuator with a duty cycle of 25% and a cycle time of five seconds must rest for 15 seconds before operating again.

Actuator Selection Tables

Valve Series	Flow Pattern	Seat Material	Suggested Actuator									
			70 Series					80 Series		90 Series		
			115 VAC	230 VAC	24 VAC	12 VDC	24 VDC	115 VAC	230 VAC	24 VAC	12 VDC	24 VDC
B Series	2-Way	All	71	71	71	73	72	81	81	91	91	91
B Series	3-Way	All	71X	71X	71X	73X	72X	81X	81X	91X	91X	91X
MB Series	2-Way	All	71	71	71	73	72	81	81	91	91	91
MB Series	3-Way	All	71X	71X	71X	73X	72X	81X	81X	91X	91X	91X
HB Series	2-Way	All	71	71	71	73	72	81	81	91	91	91
HB Series	3-Way	All	71X	71X	71X	73X	72X	81X	81X	91X	91X	91X
SWB4	2-Way	All	71	71	71	73	72	81	81	91	91	91
SWB8	2-Way	RT	71	71	71	73	72	81	81	91	91	91
SWB12	2-Way	RT	71	71	71	73	72	81	81	91	91	91
SWB16	2-Way	RT	71	71	71	73	72	81	81	91	91	91

How To Order Mounting Bracket Kits

Valve Series	Mounting Bracket Kit Part Numbers		
	70 Series	80 Series	90 Series
B2L	MK-B2L-70	MK-B2L-80	MK-B2L-90
B2X	MK-B2X-70	MK-B2X-80	MK-B2X-90
B6L	MK-B6L-70	MK-B6L-80	MK-B6L-90
B6X	MK-B6X-70	MK-B6X-80	MK-B6X-90
B8L	MK-B8L-70	MK-B8L-80	MK-B8L-90
B8X	MK-B8X-70	MK-B8X-80	MK-B8X-90
MB2L	MK-MB4L-70	MK-MB4L-80	MK-MB4L-90
MB2A	MK-MB4L-70	MK-MB4L-80	MK-MB4L-90
MB2X	MK-MB4X-70	MK-MB4X-80	MK-MB4X-90
MB4L	MK-MB4L-70	MK-MB4L-80	MK-MB4L-90
MB4A	MK-MB4L-70	MK-MB4L-80	MK-MB4L-90
MB4X	MK-MB4X-70	MK-MB4X-80	MK-MB4X-90
MB6L	MK-MB6L-70	MK-MB6L-80	MK-MB6L-90
MB6A	MK-MB6L-70	MK-MB6L-80	MK-MB6L-90
MB6X	MK-MB6X-70	MK-MB6X-80	MK-MB6X-90
HB4L	MK-HB4-70	MK-HB4-80	MK-HB4-90
HB4X	MK-HB4-70	MK-HB4-80	MK-HB4-90
SWB4L	MK-SWB4-70	MK-SWB4-80	MK-SWB4-90
SWB8L	MK-SWB8-70	MK-SWB8-80	MK-SWB8-90
SWB12L	MK-SWB12-70	MK-SWB12-80	MK-SWB12-90
SWB16L	MK-SWB16-70	MK-SWB16-80	MK-SWB16-90

NOTE: Mounting bracket kits include one mounting bracket, one nut plate, one coupling, six socket head cap screws, and two set screws.

If the bracket spacer block is required, order separately using the following nomenclature:

SPACER-ACT-75

How To Order Actuators With Mounting Brackets:

Specify the ball valve series and seat material followed by the actuator.

Examples: B6LJ-71C
MB6XPFA-71RX,
SWB12LRT-73CS1

NOTE: For the SWB Series, actuators can be down sized to fit the application. The actuator selection tables utilize valve combinations at full operating pressures.

Elec
Act

How To Order Kits For Field Assembly

Kit Description	70 Series Part Number	80 Series Part Number	90 Series Part Number
Limit Switch (Two-Way Valve)	KIT-LSW-70-2WAY	KIT-LSW-80	KIT-LSW-90
Limit Switch (Three-Way Valve)	KIT-LSW-70-3WAY	KIT-LSW-80	KIT-LSW-90
Heater & Thermostat (115 VAC)*	KIT-HTR-70-115AC	KIT-HTR-80-115AC	KIT-HTR-90-115AC
Heater & Thermostat (230 VAC)*	KIT-HTR-70-230AC	KIT-HTR-80-230AC	KIT-HTR-90-230AC
Heater & Thermostat (24 VAC)*	KIT-HTR-70-24AC	KIT-HTR-80-24AC	KIT-HTR-90-24AC
Positioner (4-20mA, 115 VAC)	Not Available	KIT-POSITIONER-420-115AC	KIT-POSITIONER-420-115AC
Positioner (0-10 VDC, 115 VAC)	Not Available	KIT-POSITIONER-010-115AC	KIT-POSITIONER-010-115AC

*Heater and thermostat for DC voltages are factory installed only.

How to Order

Electric Actuators for Field Assembly

The correct part number is easily derived from the following example and ordering chart. The four product characteristics required are coded as shown in the chart.

Example 1, below, describes a Model 71, two-way electric actuator unit with a NEMA 4 and 4X rating, a 115 VAC motor with optional heater and thermostat.

Example 2, below, describes a Model 91, two-way electric actuator unit with 12 VDC power supply and on/off Control Board with optional heater and thermostat.

Example 1:

71

-

T

Example 2:

91C

-

T

Actuator Model			Flow Pattern		Voltage		Options	
Actuator Model			Flow Pattern		Voltage		Options	
71	Blank	2-Way			Blank	115 VAC	T	Heater and Thermostat
72	X	3-Way			A	230 VAC	S#	Additional Limit Switch; # = number of limit switches required
73					B	24 VAC	**CSA	Canadian Standard
71R					C	12 VDC		
72R					*D	24 VDC		
73R								
81					Blank	115 VAC		
82					A	230 VAC		
83								
91					B	24 VAC	T	Heater and Thermostat
92					C	12 VDC	S2	Two Additional Limit Switches
93					D	24 VDC	L2	Battery Back-Up for 2-Way
							L4	Battery Back-Up for 3-Way

NOTE: Mounting bracket kits are required when ordering actuators for field assembly.

* Not available in the 71 Series.

** CSA – Standard on 70 Series, optional on 80 Series, not available on 90 Series.

How to Order (Continued)

Electric Actuators for Factory Assembly

The correct part number is easily derived from the following example and ordering chart. The five product characteristics required are coded as shown in the chart.

The example below describes a Model 81, three-way electric actuator unit with a NEMA 4, 4X, 7 and 9 rating, a 230 VAC motor and no options, mounted on a MB Series ball valve.

Example: 4Z-MB6XPFA-SS - 81XA

Valve Part Number	Actuator Model	Flow Pattern	Voltage	Options
See the "How to Order" section in the applicable catalog for the desired valve series	71 72 73 71R 72R 73R 81 82 83 91 92 93	Blank 2-Way X 3-Way	Blank 115 VAC A 230 VAC B 24 VAC C 12 VDC *D 24 VDC Blank 115 VAC A 230 VAC B 24 VAC C 12 VDC D 24 VDC	T Heater and Thermostat S# Additional Limit Switch; # = number of limit switches required **CSA Canadian Standard T Heater and Thermostat S2 Two Additional Limit Switches L2 Battery Back-Up for 2-Way L4 Battery Back-Up for 3-Way

NOTE: Parker electrically actuated, B Series Ball Valves should be ordered with elastometric stem packing and seals or the optional live-loaded PTFE packing. This reduces the need for any further packing adjustment after receipt from the factory.

* Not available in the 71 Series.

** CSA – Standard on 70 Series, optional on 80 Series, not available on 90 Series.

Elec
Act

Introduction

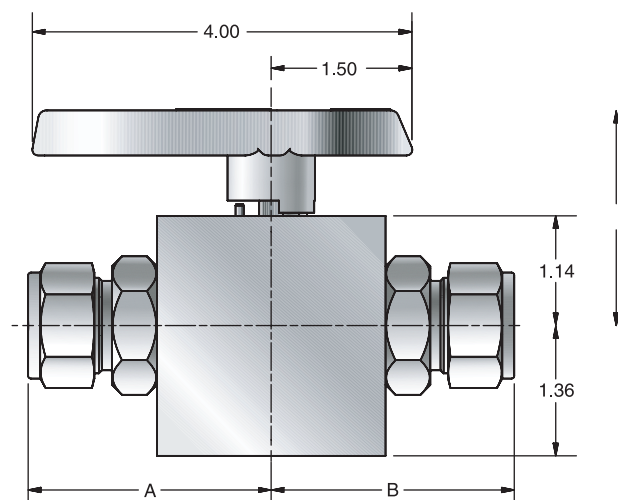
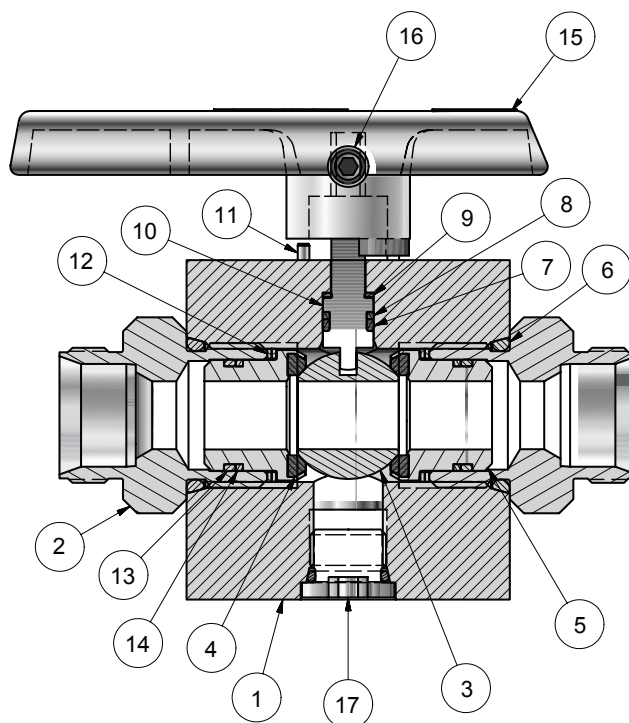
Parker's manually and pneumatically actuated two-way B12 Series Ball Valves provide quick 1/4 turn on-off control of fluids used in process and instrumentation applications.

Features

- ▶ Blow-out resistant stem
- ▶ Spring-loaded ball seats
- ▶ Bi-directional flow
- ▶ Stainless steel construction
- ▶ Micro-finished ball provides positive seal
- ▶ Handle indicates flow direction
- ▶ Color coded handles
- ▶ Low operating torques
- ▶ Optional pneumatic actuation
- ▶ 100% factory tested

Specifications

Pressure Rating	4,000 psig (276 bar) CWP
Temperature Rating	-65°F to 350°F (-54°C to 177°C)
Orifice	0.50" (12.7mm)
Flow Coefficient	$C_V = 9.09$ $X_T = 0.32$



B12

Dimensions

Port Size	Valve Series	End Connections		Dimensions Inch (mm)	
		Port 1	Port 2	A	B
12A	B12L	3/4" A-LOK®		25.3	25.3
12Z		3/4" CPI™		(64.3)	(64.3)
12F		3/4" Female NPT		24.7	24.7
16A		1" A-LOK®		(62.7)	(62.7)
16Z		1" CPI™		2.69	2.69
16F		1" Female NPT		(68.3)	(68.3)

Dimensions in inches/millimeters are for reference only, subject to change.

Materials of Construction

Item #	Part	Material
	Body	ASTM A 479 Type 316
	End Connector	ASTM A 479 Type 316
	Ball	ASTM A 276 Type 316
	Seat	PCTFE
	Seat Retainer	ASTM A 276 Type 316
	Connector O-Ring	Optional Elastomers
	Stem O-Ring	Optional Elastomers
	Back-Up Ring (Stem)	PTFE
	Stem Washer	PEEK
	Stem	ASTM A 276 Type 316
	Handle Pin	ASTM A 479 Type 316
	Seat Spring	ASTM A 313 Type 631
	Seat Retainer O-Ring	Optional Elastomers
	Back-up Ring (Seat Retainer)	PTFE
	Handle	Nylon 6/6
	Handle Set Screw	316 Stainless Steel
	Plug	316 Stainless Steel

Lubrication: Perfluorinated Polyether

How to Order

The correct part number is easily derived from the following example and ordering chart. The six product characteristics required are coded as shown in the chart.

The example below describes a B12 Series, two-way, in-line pattern ball valve with 3/4" CPI™ compression end connections for ports 1 and 2, spring loaded PCTFE seats, fluorocarbon rubber seals, and stainless steel body construction.

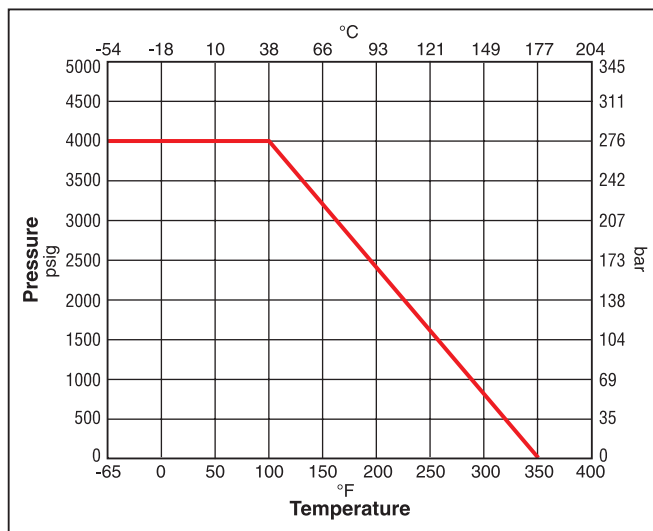
***Note:** If ports 1 and 2 are the same, eliminate the port 2 designator.

Example: **12Z** - **B12LS2** - **V** - **SS**

Ports 1 and 2		Valve Series	Seat Material	Seal Material	Body Material
12F	3/4" Female NPT	B12L	S2 Spring-Loaded PCTFE	BN Nitrile Rubber	SS Stainless Steel
12A	3/4" A-LOK®			V Fluorocarbon Rubber	
12Z	3/4" CPI™			EPR Ethylene Propylene Rubber	
16F	1" Female NPT			KZ Highly Fluorinated Fluorocarbon Rubber	
16A	1" A-LOK®				
16Z	1" CPI™				

* If ports 1 and 2 are the same, eliminate the port 2 designator.

Pressure vs. Temperature



B12

Available End Connections

Standard End Connections

A - Two ferrule A-LOK® compression port



Z - Single ferrule CPI™ compression port



F - ANSI/ASME B1.20.1 internal pipe threads



M - ANSI/ASME B1.20.1 external pipe threads



Non-Standard End Connections

Not available on all valve series. Please consult factory for availability.

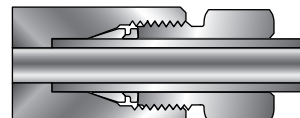
Q - UltraSeal face seal port



V - VacuSeal face seal port



MP7 - Parker MPI™ (Medium Pressure Inverted) To 15,000 PSI



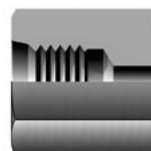
TA - Tube adapter connection



F5 - SAE J1926/2, Part 2: Heavy-duty (S Series) stud ends



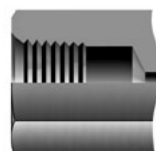
G5 - SAE J1926/1, Part 1: Threaded port with O-ring seal in truncated housing



L - SAE J1453, Fitting – O-ring face seal – External thread with O-ring groove designed to seal with an elastomer against a sleeve



KF - British Standard BS 21 (ISO 7-1), Internal pipe threads



KM - British Standard BS 21 (ISO 7-1), External pipe threads



End
Conn

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3. Delivery Dates; Title and Risk; Shipment. All delivery dates are approximate and Seller shall not be responsible for any damages resulting from any delay. Regardless of the manner of shipment, title to any products and risk of loss or damage shall pass to Buyer upon placement of the products with the shipment carrier at Seller's facility. Unless otherwise stated, Seller may exercise its judgment in choosing the carrier and means of delivery. No deferment of shipment at Buyer's request beyond the respective dates indicated will be made except on terms that will indemnify, defend and hold Seller harmless against all loss and additional expense. Buyer shall be responsible for any additional shipping charges incurred by Seller due to Buyer's acts or omissions.

4. Warranty. Seller warrants that the Products sold hereunder shall be free from defects in material or workmanship for a period of twelve months from the date of delivery to Buyer or 2,000 hours of normal use, whichever occurs first. The prices charged for Seller's products are based upon the exclusive limited warranty stated above, and upon the following disclaimer: **DISCLAIMER OF WARRANTY: THIS WARRANTY COMPRISES THE SOLE AND ENTIRE WARRANTY PERTAINING TO PRODUCTS PROVIDED HEREUNDER. SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS AND IMPLIED, INCLUDING DESIGN, MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.**

5. Claims; Commencement of Actions. Buyer shall promptly inspect all Products upon delivery. No claims for shortages will be allowed unless reported to the Seller within 10 days of delivery. No other claims against Seller will be allowed unless asserted in writing within 30 days after delivery. Buyer shall notify Seller of any alleged breach of warranty within 30 days after the date the defect is or should have been discovered by Buyer. Any action based upon breach of this agreement or upon any other claim arising out of this sale (other than an action by Seller for an amount due on any invoice) must be commenced within 12 months from the date of the breach without regard to the date breach is discovered.

6. LIMITATION OF LIABILITY. UPON NOTIFICATION, SELLER WILL, AT ITS OPTION, REPAIR OR REPLACE A DEFECTIVE PRODUCT, OR REFUND THE PURCHASE PRICE. **IN NO EVENT SHALL SELLER BE LIABLE TO BUYER FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF, OR AS THE RESULT OF, THE SALE, DELIVERY, NON-DELIVERY, SERVICING, USE OR LOSS OF USE OF THE PRODUCTS OR ANY PART THEREOF, OR FOR ANY CHARGES OR EXPENSES OF ANY NATURE INCURRED WITHOUT SELLER'S WRITTEN CONSENT, EVEN IF SELLER HAS BEEN NEGLIGENT, WHETHER IN CONTRACT, TORT OR OTHER LEGAL THEORY. IN NO EVENT SHALL SELLER'S LIABILITY UNDER ANY CLAIM MADE BY BUYER EXCEED THE PURCHASE PRICE OF THE PRODUCTS.**

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8. Loss to Buyer's Property. Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which become Buyer's property, will be considered obsolete and may be destroyed by Seller after two consecutive years have elapsed without Buyer ordering the items manufactured using such property. Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.

9. Special Tooling. A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture Products. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the Products, even if such apparatus has been specially converted or adapted for such manufacture and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.

10. Buyer's Obligation; Rights of Seller. To secure payment of all sums due or otherwise, Seller shall retain a security interest in the goods delivered and this agreement shall be deemed a Security Agreement under the Uniform Commercial Code. Buyer authorizes Seller as its attorney to execute and file on Buyer's behalf all documents Seller deems necessary to perfect its security interest.

11. Improper use and Indemnity. Buyer shall indemnify, defend, and hold Seller harmless from any claim, liability, damages, lawsuits, and costs (including attorney fees), whether for

personal injury, property damage, patent, trademark or copyright infringement or any other claim, brought by or incurred by Buyer, Buyer's employees, or any other person, arising out of: (a) improper selection, improper application or other misuse of Products purchased by Buyer from Seller; (b) any act or omission, negligent or otherwise, of Buyer; (c) Seller's use of patterns, plans, drawings, or specifications furnished by Buyer to manufacture Product; or (d) Buyer's failure to comply with these terms and conditions. Seller shall not indemnify Buyer under any circumstance except as otherwise provided.

12. Cancellations and Changes. Orders shall not be subject to cancellation or change by Buyer for any reason, except with Seller's written consent and upon terms that will indemnify, defend and hold Seller harmless against all direct, incidental and consequential loss or damage. Seller may change product features, specifications, designs and availability with notice to Buyer.

13. Limitation on Assignment. Buyer may not assign its rights or obligations under this agreement without the prior written consent of Seller.

14. Force Majeure. Seller does not assume the risk and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter "Events of Force Majeure"). Events of Force Majeure shall include without limitation: accidents, strikes or labor disputes, acts of any government or government agency, acts of nature, delays or failures in delivery from carriers or suppliers, shortages of materials, or any other cause beyond Seller's reasonable control.

15. Waiver and Severability. Failure to enforce any provision of this agreement will not waive that provision nor will any such failure prejudice Seller's right to enforce that provision in the future. Invalidation of any provision of this agreement by legislation or other rule of law shall not invalidate any other provision herein. The remaining provisions of this agreement will remain in full force and effect.

16. Termination. Seller may terminate this agreement for any reason and at any time by giving Buyer thirty (30) days written notice of termination. Seller may immediately terminate this agreement, in writing, if Buyer: (a) commits a breach of any provision of this agreement (b) appoints a trustee, receiver or custodian for all or any part of Buyer's property (c) files a petition for relief in bankruptcy on its own behalf, or by a third party (d) makes an assignment for the benefit of creditors, or (e) dissolves or liquidates all or a majority of its assets.

17. Governing Law. This agreement and the sale and delivery of all Products hereunder shall be deemed to have taken place in and shall be governed and construed in accordance with the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to conflicts of laws principles. Buyer irrevocably agrees and consents to the exclusive jurisdiction and venue of the courts of Cuyahoga County, Ohio with respect to any dispute, controversy or claim arising out of or relating to this agreement.

18. Indemnity for Infringement of Intellectual Property Rights. Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Section. Seller will defend and indemnify Buyer against allegations of infringement of U.S. patents, U.S. trademarks, copyrights, trade dress and trade secrets ("Intellectual Property Rights"). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that a Product sold pursuant to this Agreement infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If a Product is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using the Product, replace or modify the Product so as to make it noninfringing, or offer to accept return of the Product and return the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller shall have no liability for claims of infringement based on information provided by Buyer, or directed to Products delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any Product sold hereunder. The foregoing provisions of this Section shall constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights.

19. Entire Agreement. This agreement contains the entire agreement between the Buyer and Seller and constitutes the final, complete and exclusive expression of the terms of sale. All prior or contemporaneous written or oral agreements or negotiations with respect to the subject matter are herein merged.

20. Compliance with Law, U. K. Bribery Act and U.S. Foreign Corrupt Practices Act. Buyer agrees to comply with all applicable laws and regulations, including both those of the United Kingdom and the United States of America, and of the country or countries of the Territory in which Buyer may operate, including without limitation the U. K. Bribery Act, the U.S. Foreign Corrupt Practices Act ("FCPA") and the U.S. Anti-Kickback Act (the "Anti-Kickback Act"), and agrees to indemnify and hold harmless Seller from the consequences of any violation of such provisions by Buyer, its employees or agents. Buyer acknowledges that they are familiar with the provisions of the U. K. Bribery Act, the FCPA and the Anti-Kickback Act, and certifies that Buyer will adhere to the requirements thereof. In particular, Buyer represents and agrees that Buyer shall not make any payment or give anything of value, directly or indirectly to any governmental official, any foreign political party or official thereof, any candidate for foreign political office, or any commercial entity or person, for the purpose of influencing such person to purchase products or otherwise benefit the business of Seller.

02/12



This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

Parker's Motion & Control Technologies

At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further info call 1-800-C-Parker.



AEROSPACE

Key Markets

- Aircraft engines
- Business & general aviation
- Commercial transports
- Land-based weapons systems
- Military aircraft
- Missiles & launch vehicles
- Regional transports
- Unmanned aerial vehicles

Key Products

- Flight control systems & components
- Fluid conveyance systems
- Fluid metering delivery & atomization devices
- Fuel systems & components
- Hydraulic systems & components
- Inert nitrogen generating systems
- Pneumatic systems & components
- Wheels & brakes



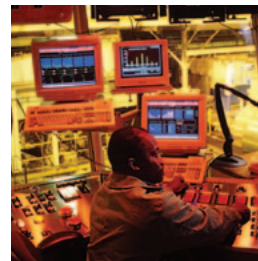
CLIMATE CONTROL

Key Markets

- Agriculture
- Air conditioning
- Food, beverage & dairy
- Life sciences & medical
- Precision cooling
- Processing
- Transportation

Key Products

- CO₂ controls
- Electronic controllers
- Filter driers
- Hand shut-off valves
- Hose & fittings
- Pressure regulating valves
- Refrigerant distributors
- Safety relief valves
- Solenoid valves
- Thermostatic expansion valves



ELECTROMECHANICAL

Key Markets

- Aerospace
- Factory automation
- Life science & medical
- Machine tools
- Packaging machinery
- Paper machinery
- Plastics machinery & converting
- Primary metals
- Semiconductor & electronics
- Textile
- Wire & cable

Key Products

- AC/DC drives & systems
- Electric actuators, gantry robots & slides
- Electrohydraulic actuation systems
- Electromechanical actuation systems
- Human machine interface
- Linear motors
- Stepper motors, servo motors, drives & controls
- Structural extrusions



FILTRATION

Key Markets

- Food & beverage
- Industrial machinery
- Life sciences
- Marine
- Mobile equipment
- Oil & gas
- Power generation
- Process
- Transportation

Key Products

- Analytical gas generators
- Compressed air & gas filters
- Condition monitoring
- Engine air, fuel & oil filtration & systems
- Hydraulic, lubrication & coolant filters
- Process, chemical, water & microfiltration filters
- Nitrogen, hydrogen & zero air generators



FLUID & GAS HANDLING

Key Markets

- Aerospace
- Agriculture
- Bulk chemical handling
- Construction machinery
- Food & beverage
- Fuel & gas delivery
- Industrial machinery
- Mobile
- Oil & gas
- Transportation
- Welding

Key Products

- Brass fittings & valves
- Diagnostic equipment
- Fluid conveyance systems
- Industrial hose
- PTFE & PFA hose, tubing & plastic fittings
- Rubber & thermoplastic hose & couplings
- Tube fittings & adapters
- Quick disconnects



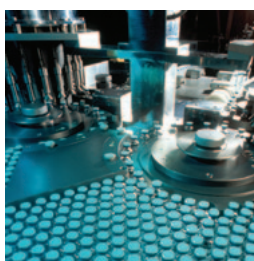
HYDRAULICS

Key Markets

- Aerospace
- Aerial lift
- Agriculture
- Construction machinery
- Forestry
- Industrial machinery
- Mining
- Oil & gas
- Power generation & energy
- Truck hydraulics

Key Products

- Diagnostic equipment
- Hydraulic cylinders & accumulators
- Hydraulic motors & pumps
- Hydraulic systems
- Hydraulic valves & controls
- Power take-offs
- Rubber & thermoplastic hose & couplings
- Tube fittings & adapters
- Quick disconnects



PNEUMATICS

Key Markets

- Aerospace
- Conveyor & material handling
- Factory automation
- Life science & medical
- Machine tools
- Packaging machinery
- Transportation & automotive

Key Products

- Air preparation
- Brass fittings & valves
- Manifolds
- Pneumatic accessories
- Pneumatic actuators & grippers
- Pneumatic valves & controls
- Quick disconnects
- Rotary actuators
- Rubber & thermoplastic hose & couplings
- Structural extrusions
- Thermoplastic tubing & fittings
- Vacuum generators, cups & sensors



PROCESS CONTROL

Key Markets

- Chemical & refining
- Food, beverage & dairy
- Medical & dental
- Microelectronics
- Oil & gas
- Power generation

Key Products

- Analytical sample conditioning products & systems
- Fluoropolymer chemical delivery fittings, valves & pumps
- High purity gas delivery fittings, valves & regulators
- Instrumentation fittings, valves & regulators
- Medium pressure fittings & valves
- Process control manifolds



SEALING & SHIELDING

Key Markets

- Aerospace
- Chemical processing
- Consumer
- Energy, oil & gas
- Fluid power
- General industrial
- Information technology
- Life sciences
- Military
- Semiconductor
- Telecommunications
- Transportation

Key Products

- Dynamic seals
- Elastomeric o-rings
- EMI shielding
- Extruded & precision-cut, fabricated elastomeric seals
- Homogeneous & inserted elastomeric shapes
- High temperature metal seals
- Metal & plastic retained composite seals
- Thermal management



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